DOOR CATALOGUE 2025





ADD LIFE TO YOUR INTERIOR





create an interior

WITH CHARACTER





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SYMBOLS USED IN THE CATALOGUE

TYPE OF DOORS



Single leaf doors

The most frequently chosen type of doors, commonly used in construction. Depending on the collection and purpose, leaves with the width from 60 to 120 cm are used. Next to this icon, you will always find the range of available widths for the selected collection.



Single leaf sliding doors

To open this door leaf, you need to slide it along a wall; it can also disappear completely into the wall cavity. There are several types of sliding systems available, so you can choose the one that suits your needs and interior design. Sliding doors are only available with a straight, non-rebated edge.



Double leaf doors

A type of door used for very wide door openings. Depending on the collection and purpose, the total width of both leaves from 120 to 200 cm is used. Active and passive leaf available only in rebated version. Next to this icon, you will always find the range of available widths for the selected collection.



Double leaf sliding doors

Two door leaves used in case of very wide door openings. There are two types of sliding systems available, so you can choose the one that suits your needs and interior design either the on-wall or the pocket door system. Sliding doors are only available with a straight, non-rebated edge.

TYPE OF DOOR REBATE



Hard Edge Rewers

A rebate used in reverse doors. Such a combination makes it possible to install doors that open inwards, while maintaining the effect of flush between the door leaf and the door frame on the outside.



Hard Edge B

A straight edge of a non-rebated door, timeless. aesthetic and durable. This solution increases the visual value, because the door creates a uniform surface with the door frame.



Hard Edge R

Aesthetically rounded edge with the radius of 5 mm for veneered doors and 2 mm for lacquered doors. This practical solution guarantees not only safety to our children, but also easier maintenance.



Hard Edge PF

The rounded edge of the door leaf with a radius of 4 mm, finished with flexible CPL laminates, obtained thanks to the modern technology of boards refinement - postforming. Characteristic features - abrasion resistance and safety.



Hard Edge K

Widely used, aesthetically executed edge with K rebate profile is a standard finishing of a door leaf edge. K edge profile is stylish and always in fashion.



DOOR CONSTRUCTION AND FILLING



Classen Hard

Reinforced peripheral frame, consisting of two construction elements: a peripheral frame made of softwood / MDF, filled with a highly specialized cardboard. This solution guarantees increased rigidity of a door leaf and resistance against



Framed construction

It consists of single elements, made entirely of wood-based material - MDF, covered with Classen decors, joined together with the use of solid mounting pins.



Perforated chipboard

Construction consisting of a wood-based perforated chipboard placed between a peripheral frame made of softwood / MDF. Such construction of a door leaf guarantees high stability and increased sound absorption.



Chipboard

Construction consisting of a solid chipboard placed between a peripheral frame made of softwood / MDF. Such construction of a door leaf guarantees a high stability and very good sound



Honevcomb

It is a highly specialized cardboard with a construction and structure similar to honeycomb, used as a standard stabilizing filling between construction/peripheral frame of a door leaf.



HLT chipboard, acoustic

Construction consisting of a solid chipboard with increased acoustic parameters, placed between a peripheral frame made of softwood and a plywood.

TECHNICAL PROPERTIES



Burglary resistance

Internal entrance doors, fulfilling the requirements of RC2 antiburglary protection class, provide better security for your flat.



Mechanical resistance class 3

Door leaves with increased mechanical strength, especially recommended for use in buildings with high traffic, e.g. in public utility, industrial and warehouse buildings.

Recommended for kindergartens, schools and hospitals.



Acoustic resistance

Doors with increased acoustic resistance. A guarantee of full comfort and freedom of action.



El30, El60 fire doors

Fire doors designed for use in residential housing, public utility and collective residential buildings as internal entrance doors. Thickness of a door leaf: 50 mm (for EI 30) and 60 mm (for EI 60).

DOOR FINISHES



Drimo

A basic group of wood veneers, impregnated, characterised by a required abrasion resistance.



CPI

Laminate characterized by very high scratch and abrasion resistance, composed of four layers subject to the process of hot press lamination with the use of special glues, covered with scratch resistant overlay lacquer. Main advantages include particularly high scratch and abrasion, high temperatures, UV and chemical resistance.



3D Look

Veneers with synchronous pores effect. The pores synchronized with the woodgrain pattern optically emboss it, which leads to creation of a three-dimensional effect. These decors perfectly imitate natural veneer.



HPL

Decorative laminate, 0.8 mm thick, based on thermosetting resins. Created of several layers, which are composed of melamine decorative papers and one or more resin-impregnated reinforcing papers. They are characterized by a very high resistance to both chemical agents and mechanical damage.



Iridium

Laminate characterized by high scratch and abrasion resistance, created in the process of hot press lamination with the use of special glues, covered with scratch resistant overlay lacquer. Main advantages include particularly high scratch and abrasion, chemical and UV resistance as well as high aesthetic value achieved due to the possibility of applying wood structure.



PU lacquer

Smooth satin HDF surface coated with polyurethane lacquer. Our standard offer includes collections in RAL 9003 White, RAL 7004 Grey, RAL 9005 Black, and Cashmere NCS 2005. Other colours from the RAL palette (table on page 171) are available only in this lacquer quality.



UV lacquer

HDF surface covered with primer and ecological lacquer hardened with UV rays. Standard white Lac colour is an equivalent of RAL 9003. HDF surface covered with primer and ecological lacquer hardened with UV rays. Standard white Lac colour is an equivalent of RAL 9003.



UV Pure lacquer

HDF surface coated with eco-friendly lacquer and polyurethane primer, which creates a velvety smooth surface of the door leaf. Standard white Lac colour is an equivalent of RAL 9003.



RAL palette colours

A possibility to finish the door in colours from the RAL palette as an extra-cost option, details in the table on page 171.

Minimum order quantity - 3 sets (door leaf + door frame). All collections in RAL are finished in polyurethane lacquer quality.





Rebated door leaf

Supplementary marking to the above icons, indicating the type of rebate that is available with a given type of door.



Non-rebated door leaf

Supplementary marking to the above icons, indicating the type of rebate that is available with a given type of door.



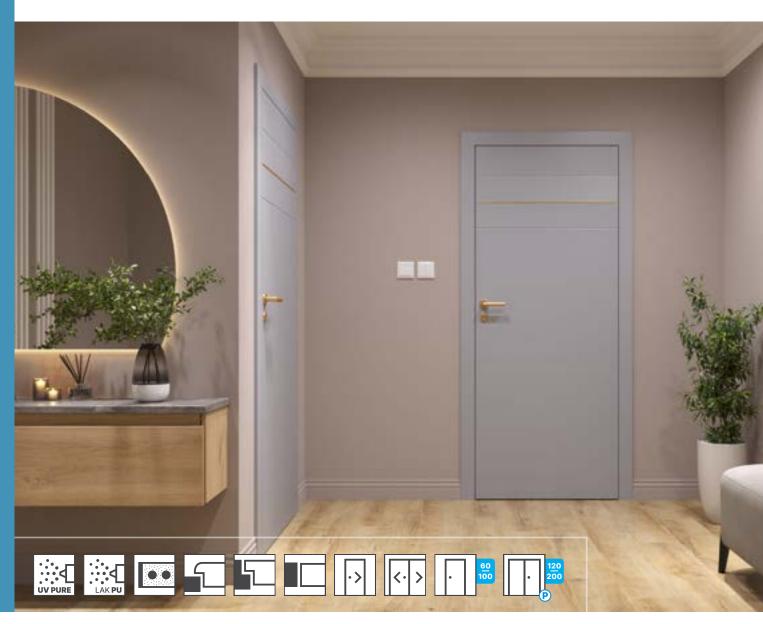
LACQUERED PANEL DOORS

A perfect combination of modern design and high-quality workmanship. In our collections, they most often appear in the colour of timeless white, which makes them a great means to enlarge the interior optically. The minimalism of decorations gives them an elegant character. The surface of the leaves finished with lacquer is perfectly smooth. The doors are easy to clean and maintain. They are also distinguished by high durability and resistance to damage, which makes them a good investment for years.

DO YOU PREFER
SIMPLICITY AND
MONOCHROMATIC
COLOURS? You will
find them in lacquered
doors with a minimalist
design. Thanks to them,
you will emphasize the
elegant and subdued
character of your flat.

DO YOU LOVE VIVID COLOURS? Do you feel that they express your personality? Don't give up on them! Lacquered doors will harmonize beautifully with even the craziest palette of colours, while introducing balance in the interior design.





DOOR SPECIFICATION

 peripheral frame made of MDF board, reinforced with plywood, perforated chipboard core

Rebated door leaf:

- new slim profile of the R2 rebate
- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ²

Non-rebated / reverse door leaf: 3

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

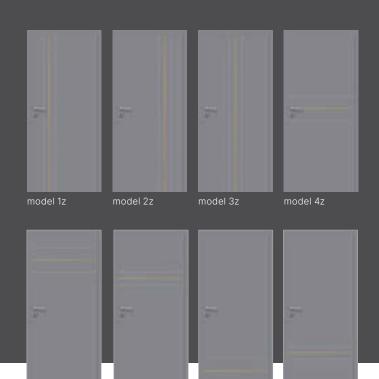
 standard fixed and adjustable door frame, lacquered: UV White or PU Cashmere, Grey and Black

Hard edge B / Rewers:

 adjustable non-rebated or reverse lacquered door frame: UV White or PU Cashmere, Grey and Black

- Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).
- ² For RAL 9005 Black, black locks.
- For RAL 9005 Black, black locks. Black hinges only in the set with the door frame in 9005 Black lacquer.





DETAILS



new slim profile of the R2 rebate, for rebated doors



model 5z

round groove aluminium profile profile, width: 8 mm a - alu 8 mm



model 6z



model 7z

aluminium profile z - gold 8 mm

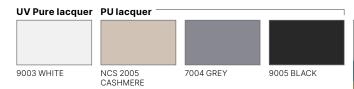


model 8z

aluminium profile c - black 8 mm

EXPLANATION OF MODEL DESCRIPTIONS:

a – aluminium profile z – gold aluminium profile c – black aluminium profile



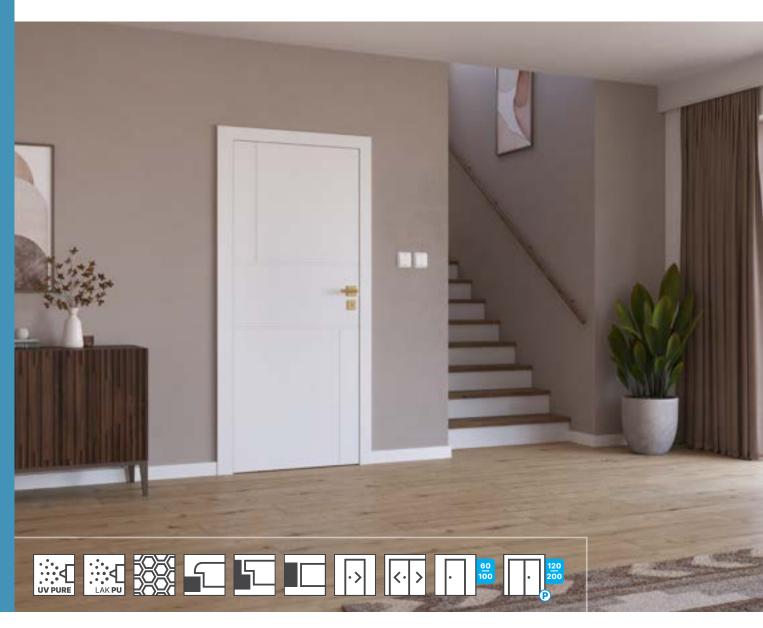
AVAILABLE IN RAL PALETTE 1

RAL

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm Reverse door leaf Non-rebated / passive / sliding door leaf Third hinge (non-rebated door) Third hinge (reverse door) Size 100' RAL colours





DOOR SPECIFICATION

 peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core

Rebated door leaf:

- new slim profile of the R2 rebate
- two silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ²

Non-rebated / reverse door leaf: 3

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

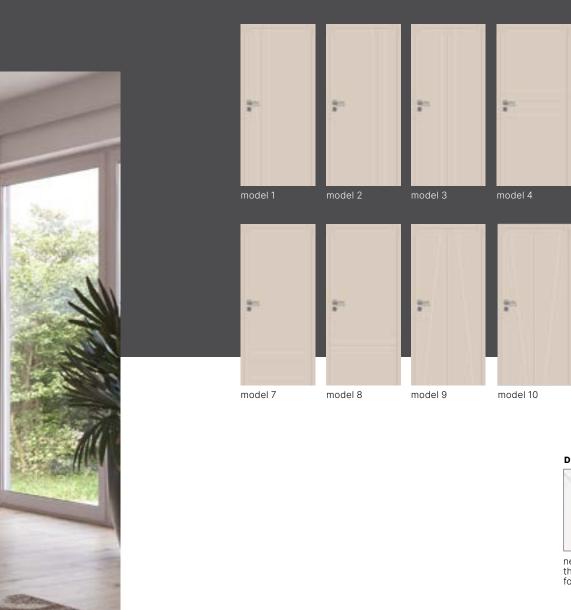
RECOMMENDED DOOR FRAMES

Hard edge K:

 standard fixed and adjustable door frame, lacquered: UV White or PU Cashmere, Grey and Black

Hard edge B / Rewers:

- adjustable non-rebated or reverse lacquered door frame: UV White or PU Cashmere, Grey and Black
- Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).
- ² For RAL 9005 Black, black locks.
- For RAL 9005 Black, black locks. Black hinges only in the set with the door frame in 9005 Black lacquer.









9003 WHITE

NCS 2005 CASHMERE







AVAILABLE IN RAL PALETTE ¹

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Perforated chipboard

Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (rebated door)

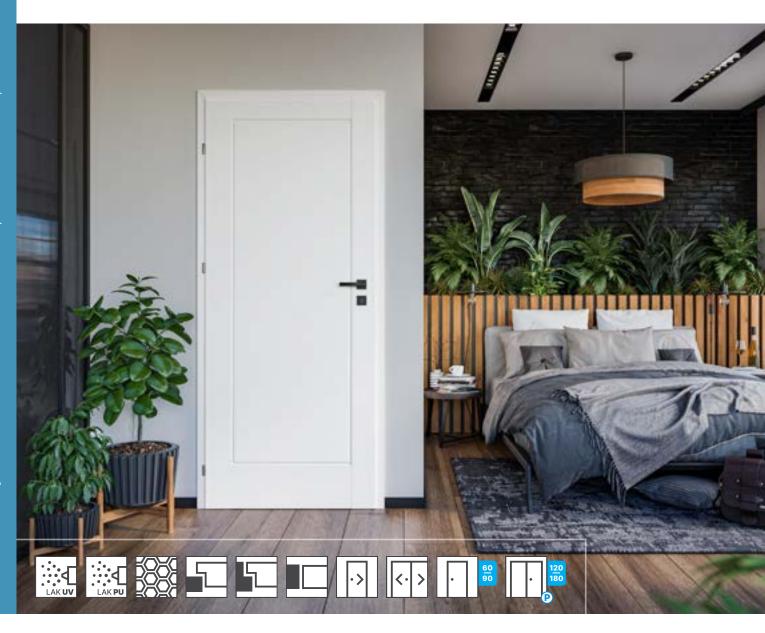
Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100'

RAL colours

LIRGO



DOOR SPECIFICATION

 peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core

Rebated door leaf:

- two silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ²

Non-rebated / reverse door leaf: 3

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• standard fixed and adjustable door frame, lacquered: UV White or PU Grey and Black

Hard edge B / Rewers:

- adjustable non-rebated or reverse lacquered door frame: UV White or PU Grey and Black
- Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).
- ² For RAL 9005 Black, black locks.
- For RAL 9005 Black, black locks. Black hinges only in the set with the door frame in 9005 Black lacquer.





DETAILS







groove profile grey



groove profile black

UV lacquer



7004 GREY

PU lacquer



AVAILABLE IN RAL PALETTE ¹

RAL

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Reverse door leaf

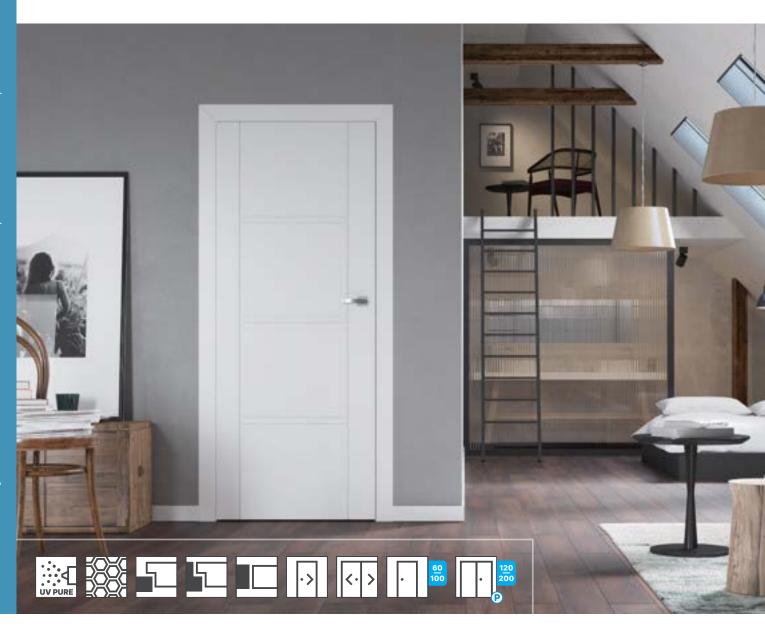
Non-rebated / passive / sliding door leaf

Third hinge (rebated door)

Third hinge (non-rebated door)

 $\frac{\text{Third hinge (reverse door)}}{\text{RAL colours}}$

BRENTA



DOOR SPECIFICATION

 peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 standard fixed and adjustable door frame, UV lacquered

Hard edge B:

non-rebated adjustable or UV lacquered reverse door frame

- 1 Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.
- 2 | Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).





DETAILS



sharp groove profile, width: 3 mm

UV Pure lacquer





RAL

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Perforated chipboard

Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (rebated door)

Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100'

RAL colours

VENIS



DOOR SPECIFICATION

- peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core
- milky-white toughened safety glass with anoverprint
- veneered glazing frame

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 standard fixed and adjustable door frame, UV lacquered

Hard edge B:

non-rebated adjustable or UV lacquered reverse door frame

- Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.
- 2 | Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).









glazing frame



milky-white toughened safety glass with anoverprint

UV Pure lacquer



9003 WHITE



AVAILABLE IN RAL PALETTE ²

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Perforated chipboard

Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (rebated door)

Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100'

RAL colours

LARIX



DOOR SPECIFICATION

- peripheral frame made of MDF board, reinforced with plywood, perforated chipboard core
- inlay: alu, gold and black aluminium profile, width: 8 mm, aligned with the door leaf surface

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

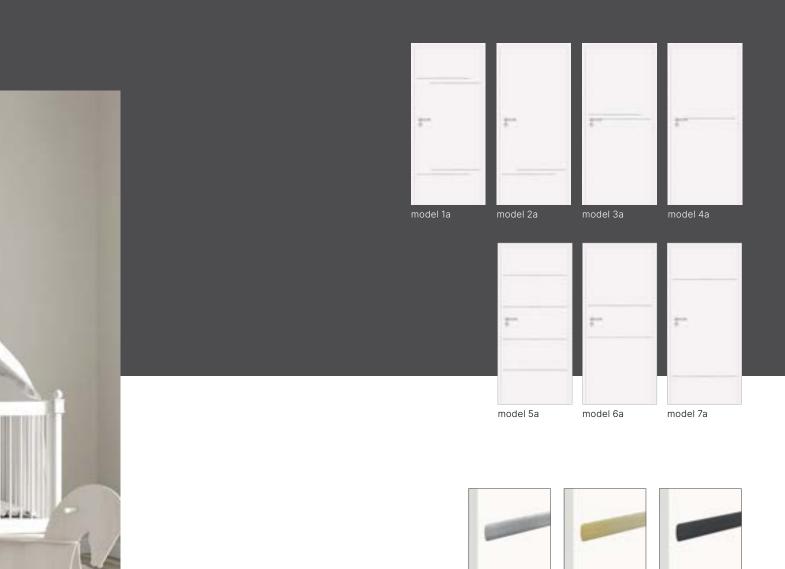
Hard edge K:

 standard fixed and adjustable door frame, UV lacquered

Hard edge B:

non-rebated adjustable or UV lacquered reverse door frame

Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).



EXPLANATION OF MODEL DESCRIPTIONS:

aluminium profile z - gold 8 mm

 $\begin{array}{c} a-\text{aluminium profile} \\ z-\text{gold aluminium profile} \\ c-\text{black aluminium profile} \end{array}$

aluminium profile c - black 8 mm

UV Pure lacquer



9003 WHITE



AVAILABLE IN RAL PALETTE ¹

EXTRA-COST OPTIONS:

aluminium profile a - alu 8 mm

Ventilation undercut / recuperation 15 mm

Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100'

RAL colours

LINEA



DOOR SPECIFICATION

- peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core
- satin glass (models 1.5, 1.6) and milky-white toughened safety glass (models 1.2, 1.3)
- veneered glazing frame

Rebated door leaf:

- two silver screw-in pintle hinges 2
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

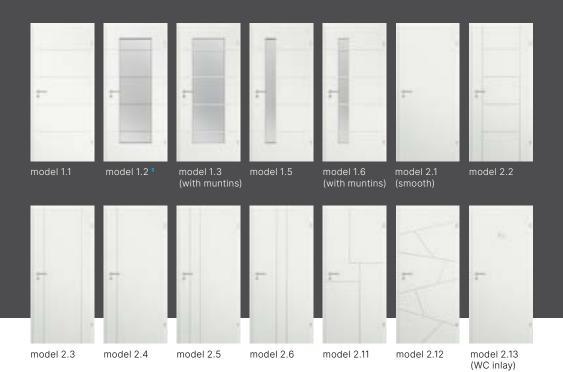
standard fixed and adjustable door frame, UV lacquered

Hard edge B:

non-rebated adjustable or UV lacquered reverse door frame

- ¹ Model 1.2 tempered frosted glass with horizontal, transparent strips.
- 2 Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.
- Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).













satin glass (models 1.5, 1.6)



milky-white toughened safety glass for models 1.2 and 1.3



straight groove profile, width: 10 mm

Lacquer UV



00 111112



EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Perforated chipboard

Reverse door leaf

Non-rebated / passive / sliding door leaf

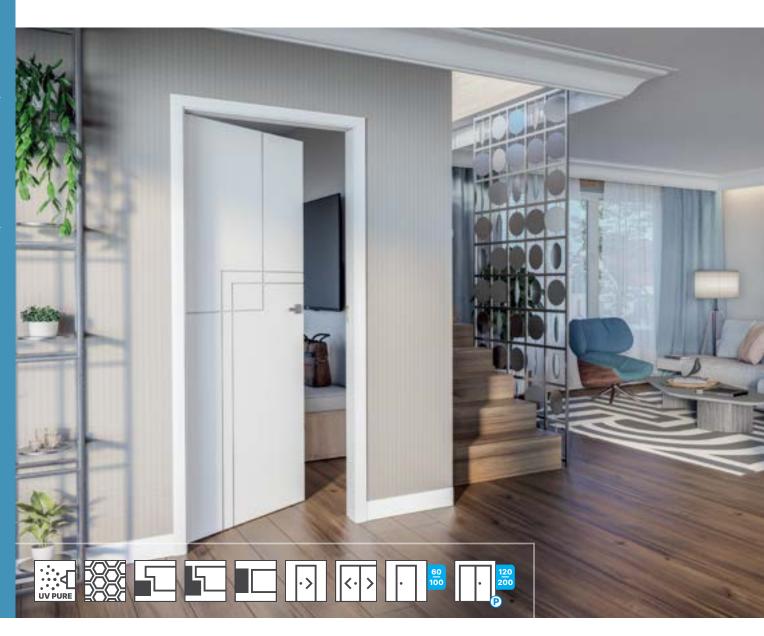
Third hinge (rebated door)

Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100' RAL colours

LINEA PREMIUM



DOOR SPECIFICATION

 peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

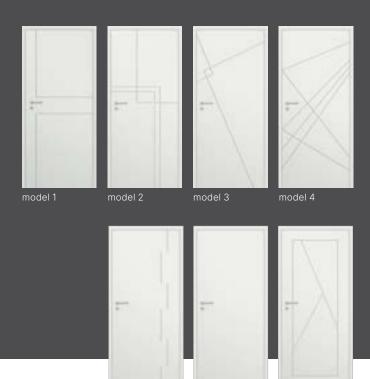
standard fixed and adjustable door frame, UV lacquered

Hard edge B:

non-rebated adjustable or UV lacquered reverse door frame

- Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.
- Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).

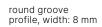




model 5



model 11



UV Pure lacquer

model 10

(smooth)



AVAILABLE IN RAL PALETTE ²

RAL

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Perforated chipboard

Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (rebated door)

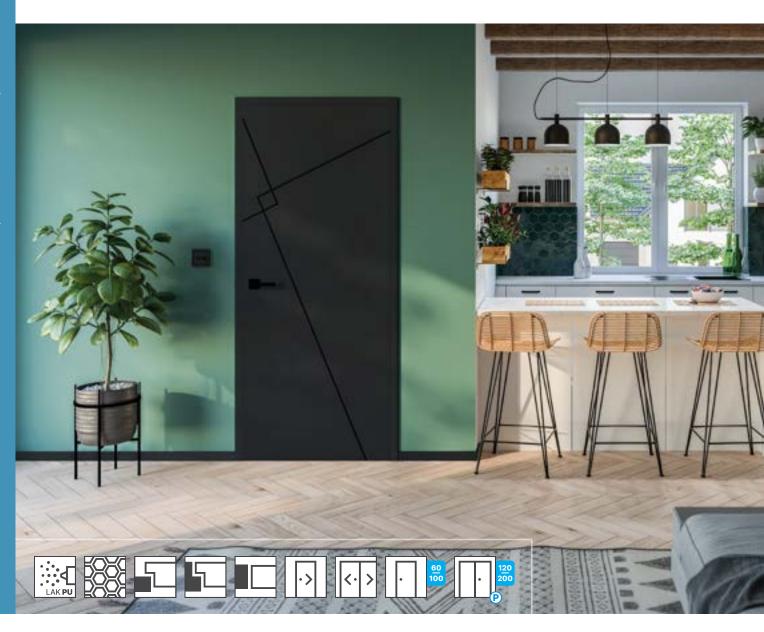
Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100'

RAL colours

LINEA PREMIUM LOFT



DOOR SPECIFICATION

 peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ²

Non-rebated / reverse door leaf: 3

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

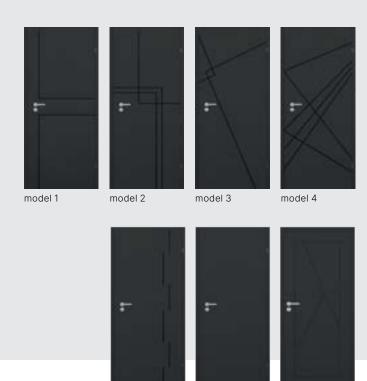
• standard fixed and adjustable door frame, PU lacquered

Hard edge B:

non-rebated adjustable or UV lacquered reverse door frame

- Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.
- ² For RAL 9005 Black, black locks.
- 3 | For RAL 9005 Black, black locks. Black hinges only in the set with the door frame in 9005 Black lacquer.





model 10 (smooth)

model 5

DETAILS

model 11



round groove profile, width: 8 mm

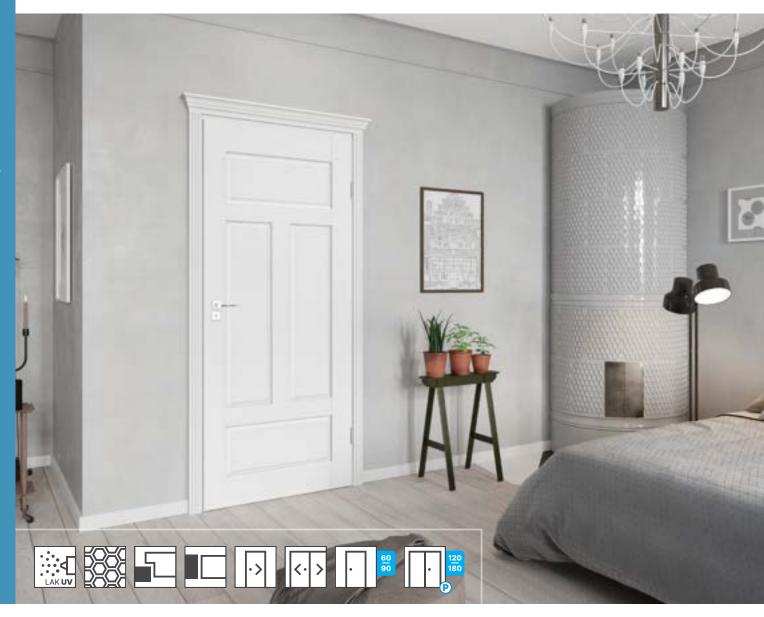
PU lacquer



EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm Perforated chipboard Reverse door leaf Non-rebated / passive / sliding door leaf Third hinge (rebated door) Third hinge (non-rebated door) Third hinge (reverse door) Size 100' RAL colours

MORANO



DOOR SPECIFICATION

- peripheral frame made of MDF board, reinforced with plywood, stabilizing "honeycomb" core
- milky-white toughened safety glass
- veneered glazing frame except for models 2.7-2.10 (lacquered frame)

Rebated door leaf:

- two silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• standard fixed and adjustable door frame, UV lacquered

Hard edge B:

 adjustable, non-rebated door frame, UV lacquered Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).





DETAILS



glazing frame



safety tempered satin glass



OPTION / tempered groove profile transparent glass for models 1.4, 1.5, 2.3, 2.4, 2.5



UV lacquer



9003 WHITE



PALETTE 1

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Ventilation sleeves (white)

Non-rebated / passive / sliding door leaf

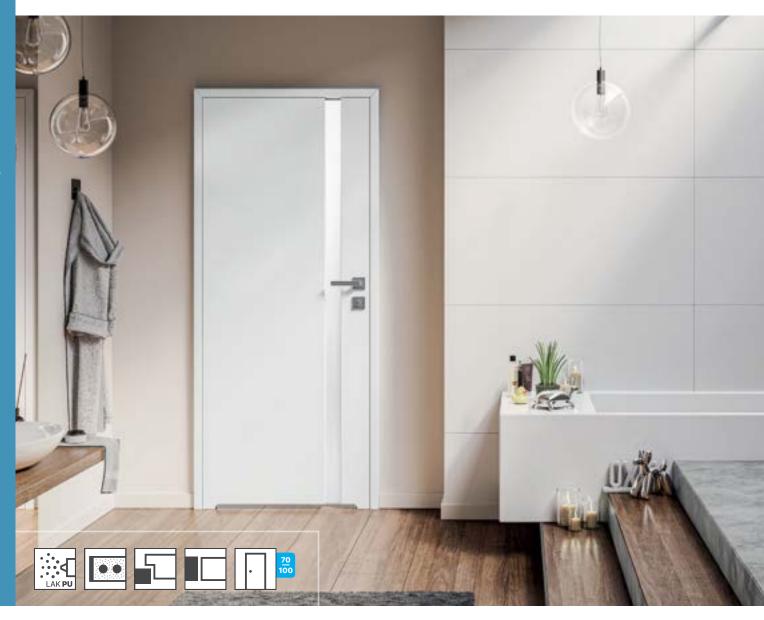
Third hinge (rebated door)

Third hinge (non-rebated door)

Transparent glass for the following models: 1.4, 1.5, 2.3, 2.4, 2.5

RAL colours

SALVANO



DOOR SPECIFICATION

- peripheral frame made of softwood, perforated chipboard core
- milky-white toughened safety glass

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 standard fixed and adjustable door frame, UV lacquered

Hard edge B:

 non-rebated adjustable door frame, UV lacquered Minimum order quantity in the case of RAL colour finish - 3 sets (door leaf + door frame).



DETAILS



milky-white toughened safety glass



OPTION / graphite satin glass



ventilation undercut for all models

PU lacquer



9003 WHITE



AVAILABLE IN RAL PALETTE ¹

EXTRA-COST OPTIONS:

Ventilation undercut

Non-rebated door leaf

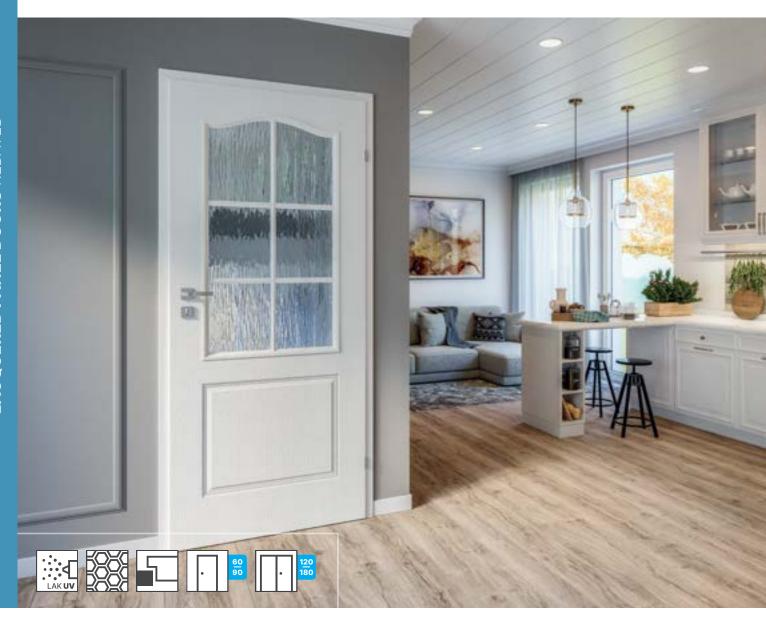
Third hinge (non-rebated door)

Graphite satin glass

Size 100'

RAL colours

CLASSIC



DOOR SPECIFICATION

- peripheral frame made of MDF board, stabilizing honeycomb core
- ornamental glass, transparent bark

Rebated door leaf:

- two silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 standard fixed and adjustable door frame, UV lacquered





DETAILS







glazing frame



door structure

UV lacquer



STRUCTURE EFFECT WHITE



EXTRA-COST OPTIONS:

Ventilation grille

Ventilation sleeves (white)

Passive door leaf

Third hinge (rebated door)







DOOR SPECIFICATION

- frame elements made of MDF
- milky-white toughened safety glass
- 3D convex MDF coffers
- narrow MDF muntins (20 mm)

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 fixed and adjustable door frames for rebated doors

Hard edge B:

• adjustable non-rebated door frame

- 1 For UNI Black decor black locks.
- 2 For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.









milky-white toughened safety glass

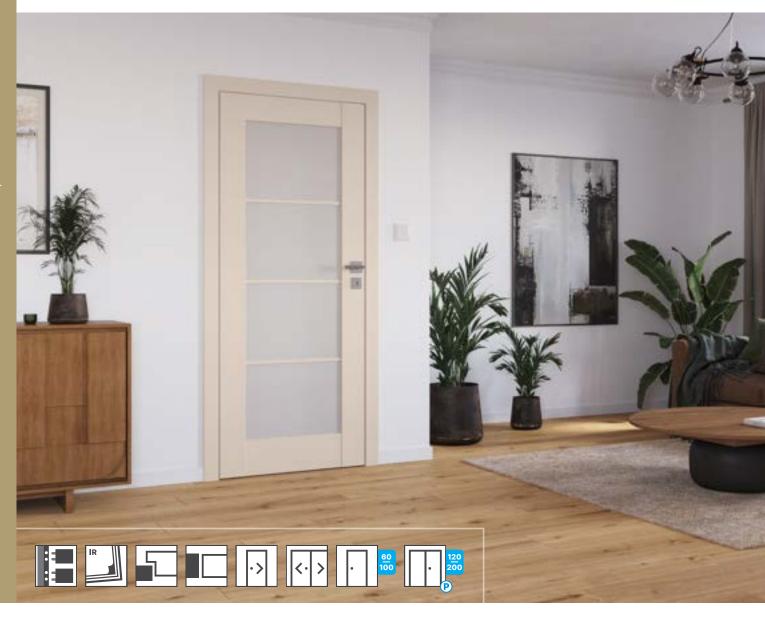


EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)



DOOR SPECIFICATION

- frame elements made of MDF
- milky-white toughened safety glass
- narrow MDF muntins (20 mm)

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

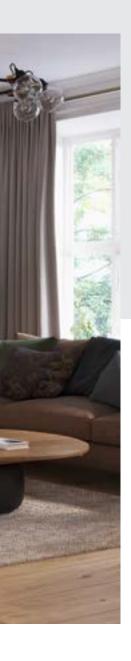
RECOMMENDED DOOR FRAMES

Hard edge K:

 fixed and adjustable door frames for rebated doors

Hard edge B:

- 1 For UNI Black decor black locks.
- Por UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.
- For UNI Black decor, models 6 and 7 are the same, all muntins black.





DETAILS



milky-white toughened safety glass

MARRONE OAK



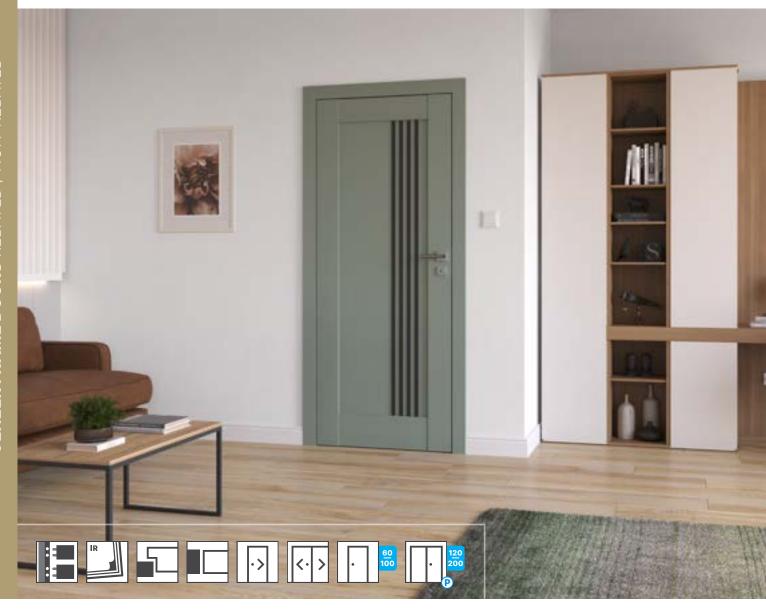
GRANDSON OAK

Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

EXTRA-COST OPTIONS:



DOOR SPECIFICATION

- frame elements made of MDF
- smooth MDF coffer (8 mm)
- narrow black MDF muntins (20 mm)

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

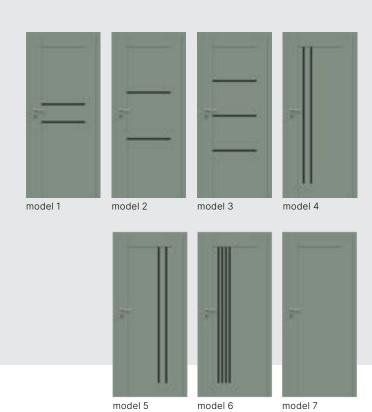
RECOMMENDED DOOR FRAMES

Hard edge K:

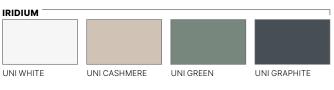
• fixed and adjustable door frames for rebated doors

Hard edge B:











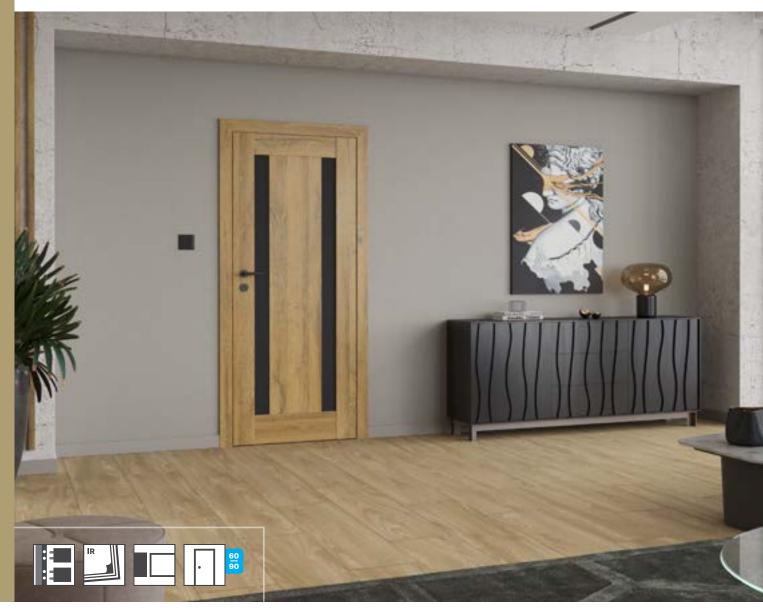
EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

FORMA NEW!



DOOR SPECIFICATION

- frame elements made of MDF
- models 1-3 UNI Black door panel, thickness: 4 mm
- models 4-6 milky-white toughened safety glass
- middle elements of the door leaf filling: "honeycomb" and MDF 18 mm

Non-rebated door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge B:















model 1

model 2

model 3

model 4

model 5

model 6







OPTION / graphite satin glass

IRIDIUM

















MARRONE OAK

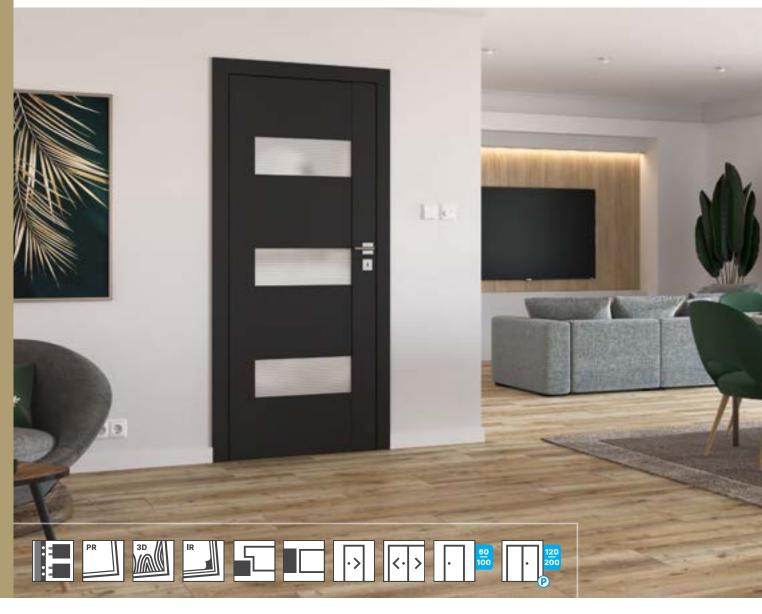
EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Third hinge (non-rebated door)

Tempered, graphite satin glass





DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- available only in Iridium decors
- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• fixed and adjustable door frames for rebated doors

Hard edge B:

- 1 For UNI Black decor black locks.
- ² For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.







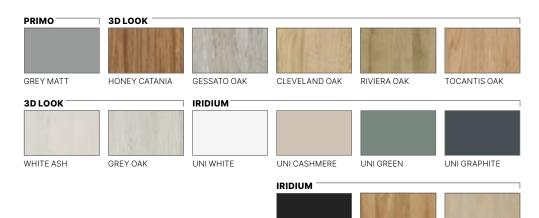
satin glass



GRANDSON OAK



MARRONE OAK



EXTRA-COST OPTIONS:

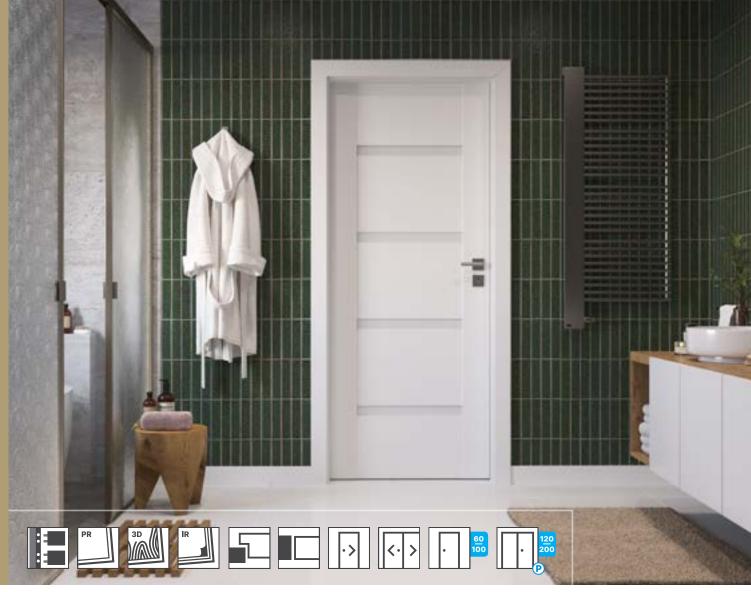
UNI BLACK

Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

Vision ornamental glass



DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- available only in Iridium decors
- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 fixed and adjustable door frames for rebated doors

Hard edge B:

- 1 For UNI Black decor black locks.
- Por UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.







satin glass

OPTION / black glass





HONEY CATANIA









TOCANTIS OAK

GREY MATT

3D LOOK

IRIDIUM





RIVIERA OAK





GREY OAK









UNI BLACK

GRANDSON OAK

EXTRA-COST OPTIONS:

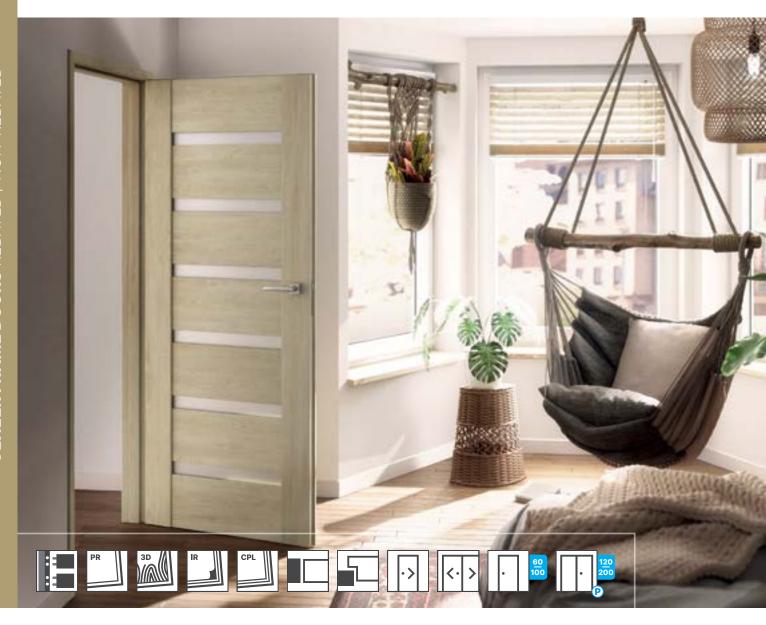
Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

Black glass

CLIF



DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- available only in Iridium and CPL decors
- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 fixed and adjustable door frames for rebated doors

Hard edge B:

- 1 For UNI Black decor black locks.
- ² For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.







satin glass



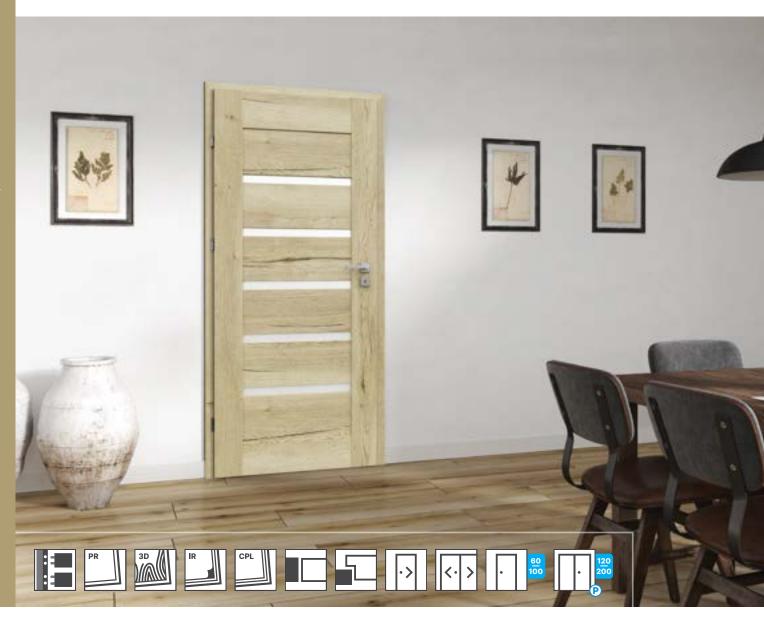
EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

MAGNETIC



DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- available only in Iridium and CPL decors
- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 fixed and adjustable door frames for rebated doors

Hard edge B:

- 1 For UNI Black decor black locks.
- ² For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.











model 6

model 7

model 8





satin glass

PRIMO





HONEY CATANIA

















RIVIERA OAK IRIDIUM





UNI GREEN

IRIDIUM













UNI GRAPHITE

UNI BLACK

GRANDSON OAK

UNI WHITE

UNI CASHMERE

NORWEGIAN ASH

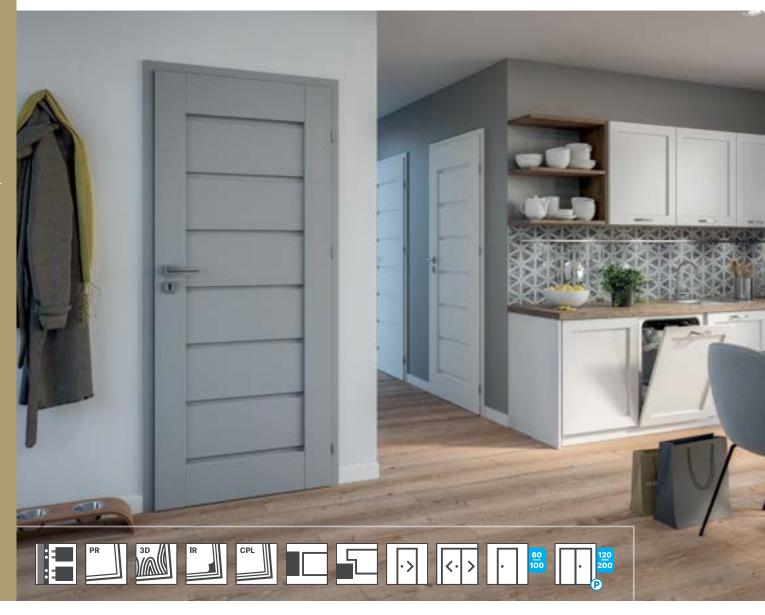
EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

GRECO



DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- available only in Iridium and CPL decors
- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 fixed and adjustable door frames for rebated doors

Hard edge B:

- 1 For UNI Black decor black locks.
- ² For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.





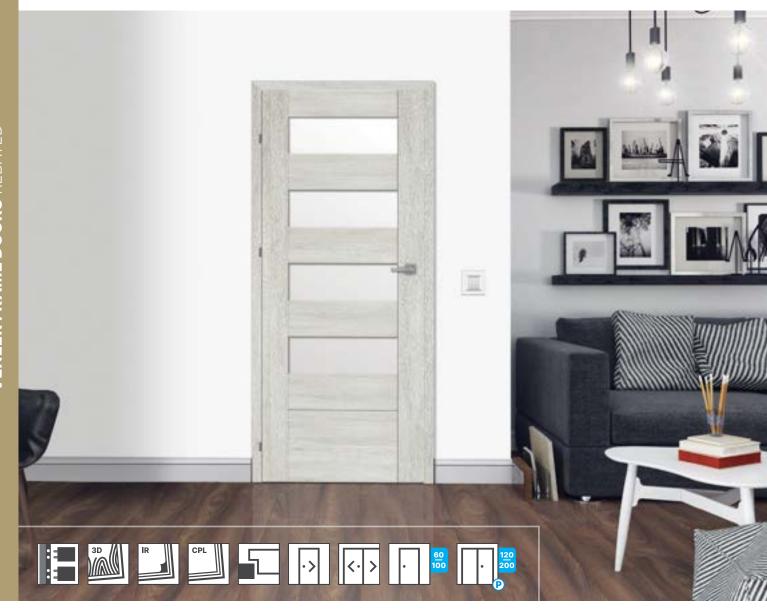




EXTRA-COST OPTIONS: Ventilation undercut / recuperation 15 mm Non-rebated / passive / sliding door leaf Third hinge (non-rebated door)

Black glass

HAVANA



DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• fixed and adjustable door frames for rebated doors









satin glass

3D LOOK







OILED OAK





IRIDIUM



UNI WHITE

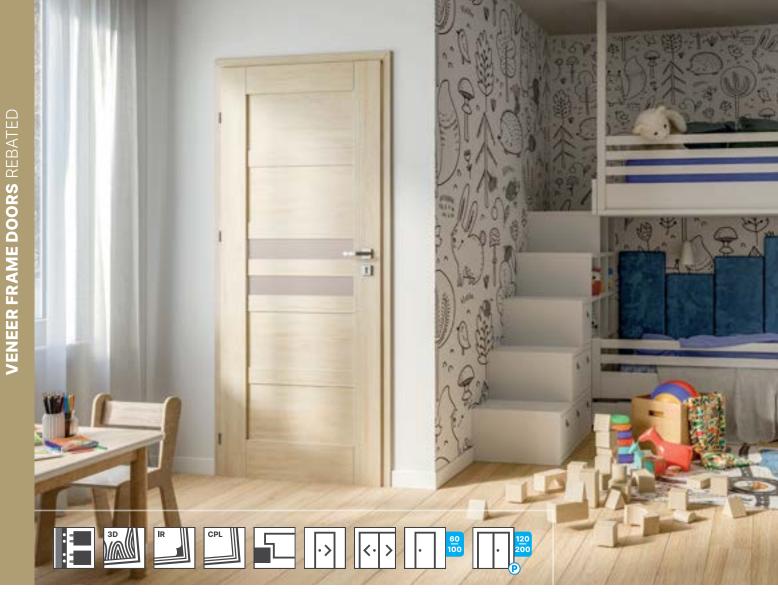
CPL-NORWEGIAN ASH

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Passive / sliding door leaf

LUKKA



DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• fixed and adjustable door frames for rebated doors







satin glass

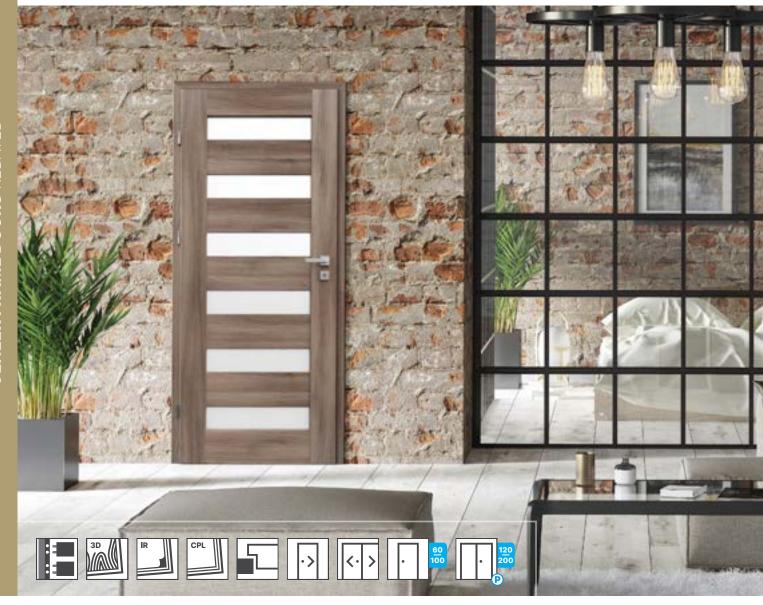


EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Passive / sliding door leaf

TOSCA



DOOR SPECIFICATION

- frame elements made of MDF
- satin glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

 fixed and adjustable door frames for rebated doors









satin glass



EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Passive / sliding door leaf

KOFANO



DOOR SPECIFICATION

- frame elements made of MDF
- milky-white toughened safety glass or HDF panel in the door leaf colour, thickness 4 mm

Rebated door leaf:

- three silver screw-in hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated door leaf: 2

- available only in Iridium and CPL decors
- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• fixed and adjustable door frames for rebated doors

Hard edge B:

- 1 For UNI Black decor black locks.
- ² For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black decor.









EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)





MODUL



DOOR SPECIFICATION

- peripheral frame made of softwood
- inlay: 31 mm thick MDF insert in three widths: 40 mm, 80 mm, 154 mm

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated / reverse door leaf: 2

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- ABS edging as standard (does not apply to reverse door leaves)
 DURABLE EDGING

RECOMMENDED DOOR FRAMES

Hard edge K:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (except Hamilton Oak and Hickory Oak decors)

Hard edge B / Rewers:

- adjustable non-rebated door frame
- adjustable reverse door frame (except Hamilton Oak and Hickory Oak decors)
- 1 For UNI Black decor black locks.
- Por UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black colour.
- 3 Hamilton Oak and Hickory Oak decors available only with adjustable rebated and non-rebated door frame.









EXPLANATION OF MODEL DESCRIPTIONS:

b – UNI White insert c – Uni Black insert h – Hamilton Oak insert hi – Hickory Oak insert

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Reverse door leaf

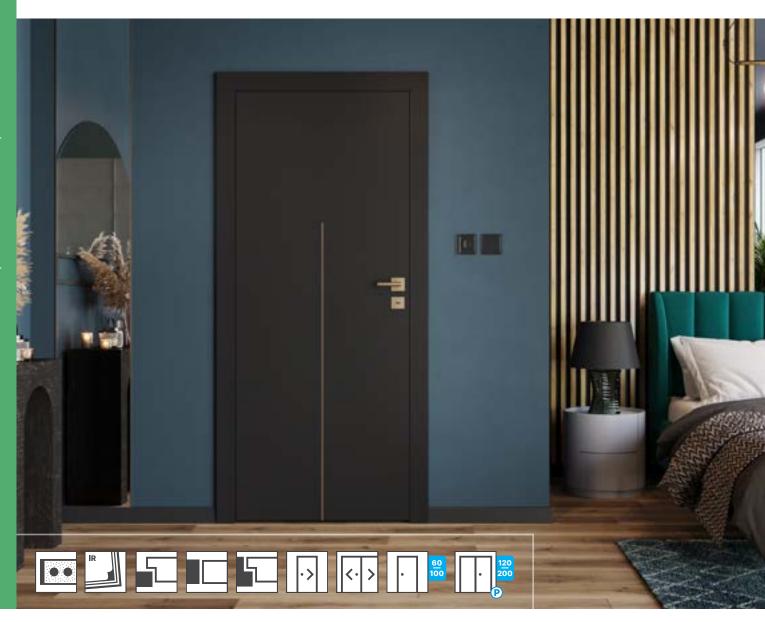
Non-rebated / passive / sliding door leaf

Third bises (non-rebated door)

Third hinge (non-rebated door)

Third hinge (reverse door)

DARK



DOOR SPECIFICATION

- reinforced peripheral frame made of MDF
- inlay: gold aluminium profile, width: 8 mm, aligned with the door leaf surface

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ¹

Non-rebated / reverse door leaf: 2

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- ABS edging as standard (does not apply to reverse door leaves)
 DURABLE EDGING

RECOMMENDED DOOR FRAMES

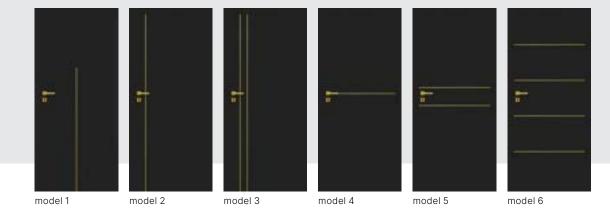
Hard edge K:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors

Hard edge B / Rewers:

- adjustable non-rebated door frame i rewersyjna
- 1 For UNI Black decor black locks.
- For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black colour.







gold aluminium profile, 8 mm

IRIDIUM



UNI BLACK

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

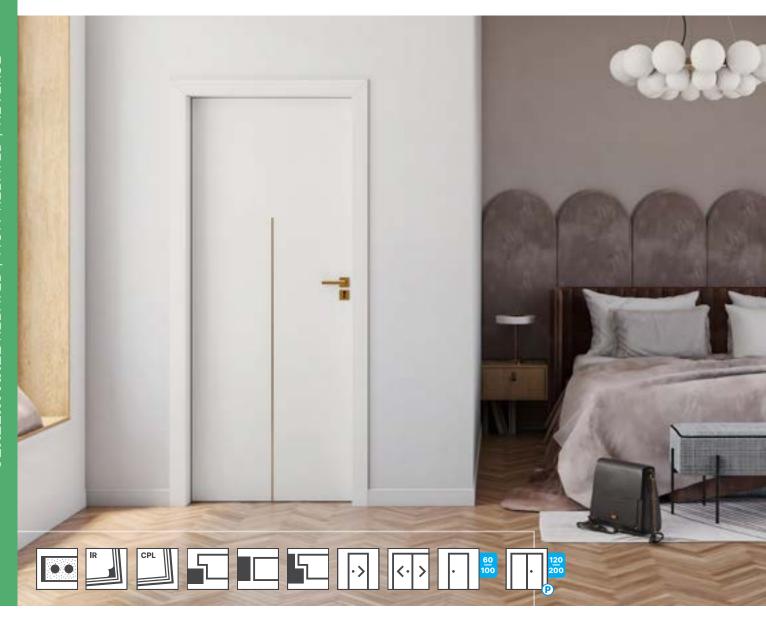
Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

Third hinge (reverse door)

MILK



DOOR SPECIFICATION

- reinforced peripheral frame made of MDF
- inlay: alu, gold and black aluminium profile, width: 8 mm, aligned with the door leaf surface

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- ABS edging as standard (does not apply to reverse door leaves)

DURABLE EDGING

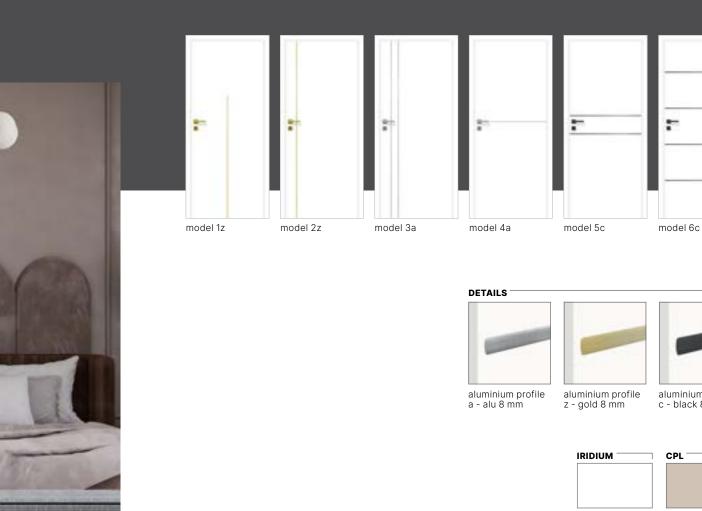
RECOMMENDED DOOR FRAMES

Hard edge K:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (except CPL Cashmere decor)

Hard edge B / Rewers:

- adjustable non-rebated door frame
- adjustable reverse door frame (except Cashmere decor)





aluminium profile c - black 8 mm





UNI WHITE

CASHMERE

CPL

EXPLANATION OF MODEL DESCRIPTIONS:

a – aluminium profile z – gold aluminium profile c – black aluminium profile

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

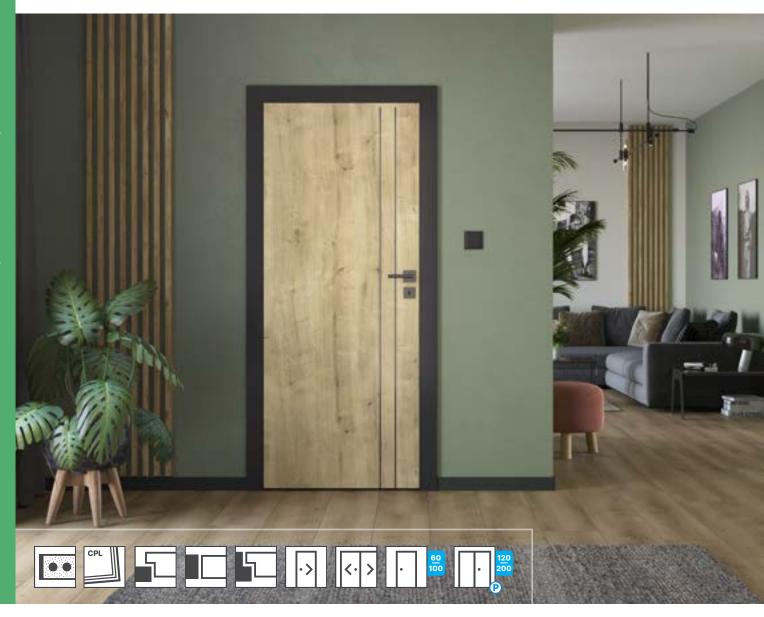
Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

Third hinge (reverse door)

VERTI



DOOR SPECIFICATION

- reinforced peripheral frame made of MDF
- inlay: black aluminium profile, width: 8 mm, aligned with the door leaf surface
- models 1-3 available in decor with vertical graining
- models 4-6 available in decor with horizontal graining

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- ABS edging as standard (does not apply to reverse door leaves) **DURABLE EDGING**

RECOMMENDED DOOR FRAMES

Hard edge K:

adjustable door frames for rebated doors

Hard edge B / Rewers:

- adjustable non-rebated door frame
- adjustable reverse door frame available in UNI Black decor

 For doors in Hamilton Oak horizontal decor there is special adjustable rebated and non-rebated door frame available in Hamilton Oak vertical decor.















model 1

model 2

model 3

model 4

model 5

model 6

DETAILS



aluminium profile black 8 mm

CPL





HAMILTON OAK VERTICAL

HAMILTON OAK HORIZONTAL ³

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

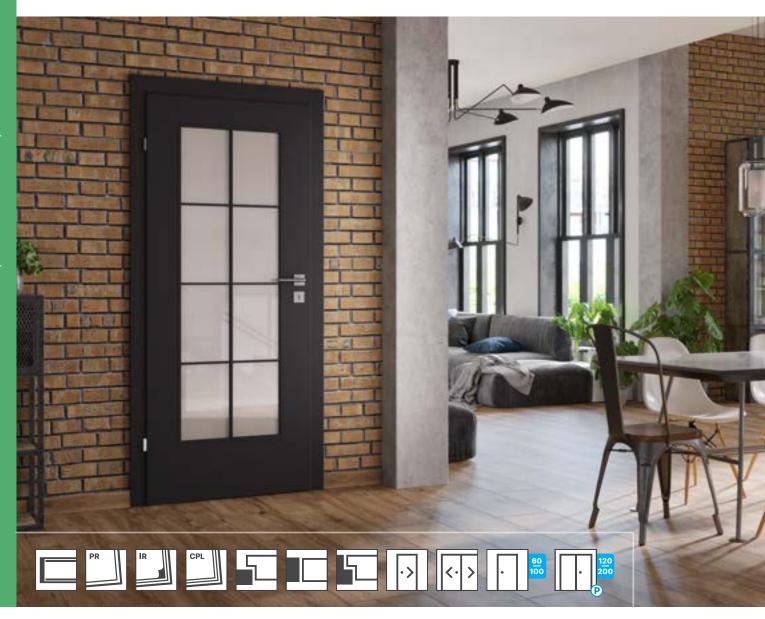
Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

Third hinge (reverse door)

GLAS



DOOR SPECIFICATION

- Classen Hard construction
- milky-white toughened safety glass

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock ²

Non-rebated / reverse door leaf: 3

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- ABS edging as standard for UNI White, UNI Black, Hamilton Oak and Cashmere decors (does not apply to reverse door leaves)

DURABLE EDGING

RECOMMENDED DOOR FRAMES

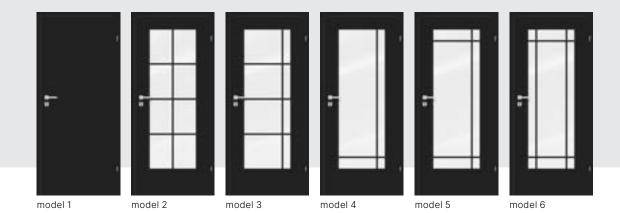
Hard edge K:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (except Hamilton Oak and Cashmere decors)

Hard edge B / Rewers:

- adjustable non-rebated door frame
- adjustable reverse door frame (except Hamilton Oak and Cashmere decors)
- 1 Door leaves 100' and reinforced door leaves regardless of the size 3 hinges.
- ² For UNI Black decor black locks.
- For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black colour.
- 4 Hamilton Oak and Cashmere decors available only with adjustable rebated and non-rebated door frame.











OPTION / transparent glazing frame tempered glass























EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

Perforated chipboard

Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (rebated door)

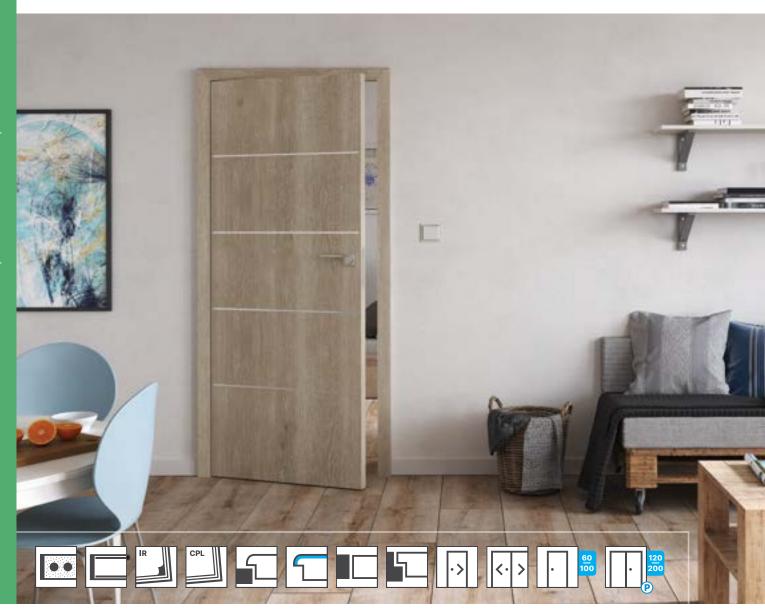
Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100'

Transparent glass

DISCOVERY



DOOR SPECIFICATION

- Hard Edge R door leaf edge profile for Iridium decors, peripheral frame made of softwood ¹
- Hard Edge PF door leaf edge profile for CPL decors, peripheral frame made of MDF board, reinforced ¹
- inlay: aluminium profile, width: 8 mm, aligned with the door leaf surface
- milky-white toughened safety glass with a transparent inlay

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated / reverse door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

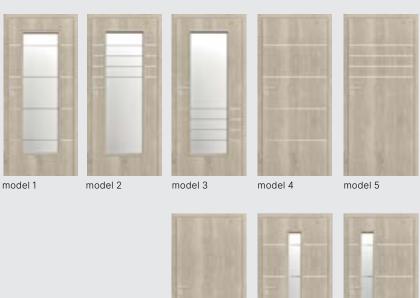
Hard edge PF/R:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (except Hamilton Oak, Hickory Oak, and Cashmere decors)

Hard edge B / Rewers:

- adjustable non-rebated door frame
- adjustable reverse door frame (except Hamilton Oak, Hickory Oak and Cashmere decors)
- Perforated chipboard core (models 4-11), Classen Hard construction (models 1-3).
- 2 Hard Edge PF door construction for CPL decors.
- For doors in Hamilton Oak horizontal decor there is special door frame available finished in Hamilton Oak vertical decor.











model 6

model 10

model 11







milky-white toughened safety glass with a transparent overprint

glazing frame

aluminium profile 8mm

IRIDIUM











NORWEGIAN ASH







HAMILTON OAK HORIZONTAL ³

MARRONE OAK



CASHMERE



HICKORY OAK



KENDAL OAK



WHITE WITH HORIZONTAL STRUCTUR

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

PVC ventilation sleeves

Ventilation sleeves steel - satin

Reverse door leaf

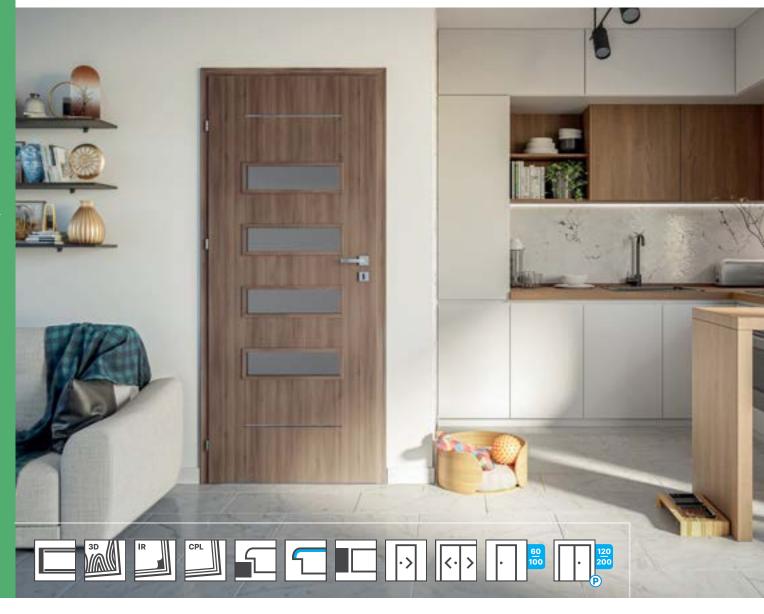
Non-rebated / passive / sliding door leaf

Third hinge (non-rebated door)

Third hinge (reverse door)

Size 100'

TETYDA



DOOR SPECIFICATION

- Hard Edge R door leaf edge profile for 3D Look and Iridium decors, Classen Hard construction / peripheral frame made of softwood
- Hard Edge PF door leaf edge profile for CPL decors, Classen Hard construction / peripheral frame made of MDF board, reinforced
- inlay: aluminium profile, width: 6 mm
- safety tempered Estriado glass, bronze satin, graphite satin

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated door leaf:

- available for Iridium and CPL decors
- Classen Hard construction / peripheral frame made of softwood
- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge PF/R:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (except CPL Cashmere decor)

Hard edge B:

• adjustable non-rebated door frame

Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.













model 1

model 2











estriado glass

graphite satin glass

bronze satin glass

glazing frame

aluminium profile 6 mm

3D LOOK













OILED OAK

SONOMA OAK IRIDIUM

RIVIERA OAK

COLOMBIA LIGHT WALNUT

CPL







GRAPHITE ASH

GRANDSON OAK



MARRONE OAK

CASHMERE

NORWEGIAN ASH

GREY OAK



CPL

KENDAL OAK





ITALIAN WALNUT



LIGHT ACACIA RAL 9003 WHITE



WHITE WITH HORIZONTAL STRUCTUR

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

PVC ventilation sleeves

Perforated chipboard

Non-rebated / passive / sliding door leaf

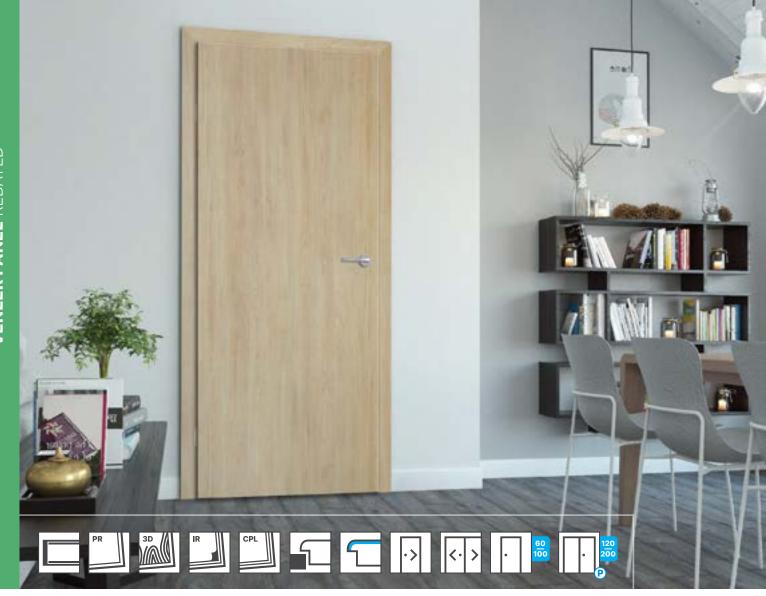
Third hinge (rebated door)

Third hinge (non-rebated door)

Size 100'

Glass satin brown, graphite

NATURA HR



DOOR SPECIFICATION

Rebated door leaf:

- Hard Edge R door leaf edge profile for Primo, 3D Look and Iridium decors, Classen Hard construction / peripheral frame made of softwood
- Hard Edge PF door leaf edge profile for CPL decors, peripheral frame made of MDF board, reinforced, Classen Hard construction
- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- milky-white toughened safety glass

RECOMMENDED DOOR FRAMES

Hard edge R/PF:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (door frame for rebated doors (except Hamilton Oak decor)
- Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.
- 2 Decor available only for model 1.





Door leaf with a porthole is not available in sliding version, more on page 154.







OPTION / transparent glazing frame tempered glass



WHITE WITH HORIZONTAL STRUCTUR RAL 9003 WHITE

EXTRA-COST OPTIONS: Ventilation undercut / recuperation 15 mm PVC ventilation sleeves PVC ventilation grille Full chipboard Perforated chipboard Passive / sliding door leaf Third hinge (rebated door) Size 100' Transparent glass Porthole - frosted glass, external diameter 350 mm, only for model 1 Aluminium profiles - Venom Alu

ANDROMEDA



DOOR SPECIFICATION

- peripheral frame made of softwood
- milky-white toughened safety glass

Rebated door leaf:

- three silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

Non-rebated door leaf:

- two openings for 3D hidden hinges
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge R:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (except Hamilton Oak, Hickory Oak, and Cashmere decors)

Hard edge B:

• adjustable non-rebated door frame







milky-white toughened safety glass



OPTION / graphite satin glass



ventilation undercut available for all models





GRAPHITE ASH



MARRONE OAK



GRANDSON OAK



LIGHT ACACIA



NORWEGIAN ASH



T HICKORY OAK

CPL



CASHMERE



GRIGIO OAK



HAMILTON OAK VERTICAL



KENDAL OAK



WHITE WITH
HORIZONTAL
STRUCTUR

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

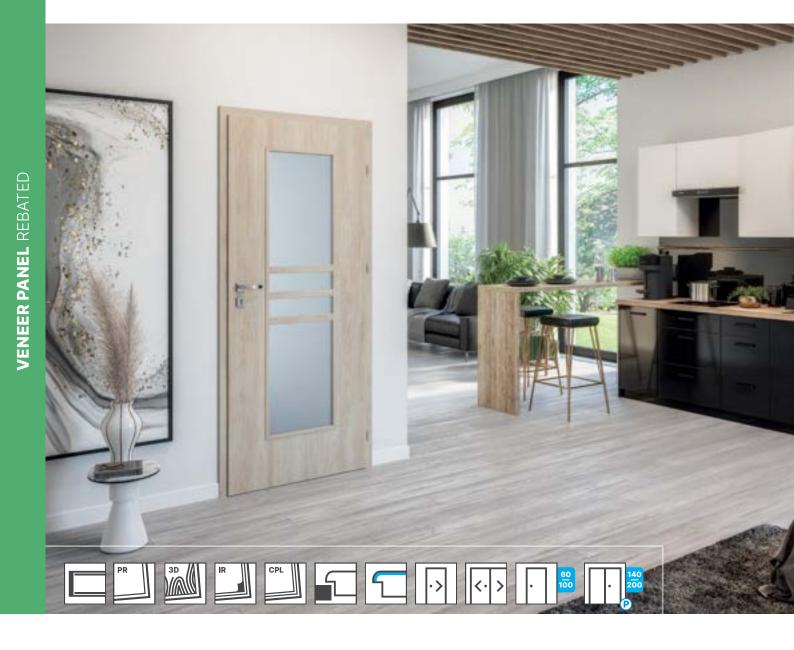
Non-rebated door leaf

Third hinge (non-rebated door)

Size 100'

Graphite satin glass

DEMETER



DOOR SPECIFICATION

- Hard Edge R door leaf edge profile for Primo, 3D Look and Iridium decors, Classen Hard construction / peripheral frame made of softwood
- Hard Edge PF door leaf edge profile for CPL decors, Classen Hard construction / peripheral frame made of MDF board, reinforced
- milky-white toughened safety glass

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- NOTE single leaf
- 60'-100' (models 1 i 4)
- -70'-100' (models 2, 3, 5)

RECOMMENDED DOOR FRAMES

Hard edge PF/R:

- adjustable door frames for rebated doors
- fixed door frame for rebated doors (except Hamilton Oak, Hickory Oak, and Cashmere decors)
- 1 Door leaves 100' and reinforced door leaves regardless of the size - the set includes 3 hinges.









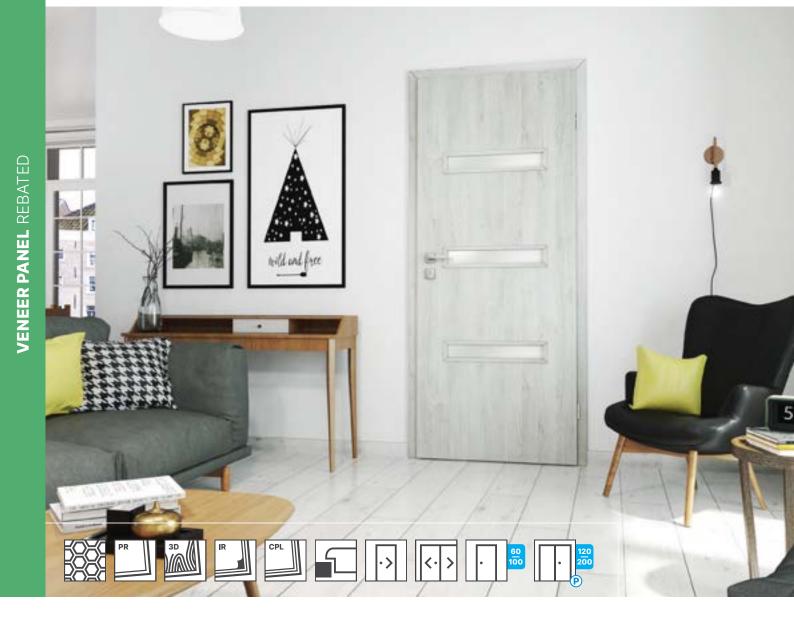




EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm PVC ventilation sleeves Perforated chipboard Passive / sliding door leaf Third hinge (rebated door) Size 100'

CENTURY



DOOR SPECIFICATION

- peripheral frame made of MDF board
- satin glass

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge R:

- fixed and adjustable door frames for rebated doors
- ¹ Door leaves 100' the set includes 3 hinges.





satin glass







OPTION / graphite satin glass



glazing frame





ACACIA ST



WALNUT



GREY MATT



HONEY CATANIA



NIA GESSATO OAK

3D LOOK



CLEVELAND OAK



SONOMA OAK



RIVIERA OAK



COLOMBIA LIGHT WHITE ASH WALNUT



OILED OAK



GREY OAK



GRAPHITE ASH



GRANDSON OAK MA



MARKONE OAK

CPL

NORWEGIAN ASH



ITALIAN WALNUT



LIGHT ACACIA

EXTRA-COST OPTIONS:

Ventilation undercut / recuperation 15 mm

PVC ventilation sleeves

Passive / sliding door leaf

Size 100'

Bronze or graphite satin glass for models 2, 3, 4 $\,$

Bronze or graphite satin glass for models 6, 7 $\,$

MALAGA



DOOR SPECIFICATION

- peripheral frame made of MDF board
- milky-white toughened safety glass

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• fixed and adjustable door frames for rebated doors

1 Door leaves 100' and reinforced door leaves regardless of the size - 3 hinges.











glazing frame

PRIMO ACACIA ST WALNUT WHITE 3D LOOK

GREY OAK

OILED OAK



3D LOOK

RIVIERA OAK

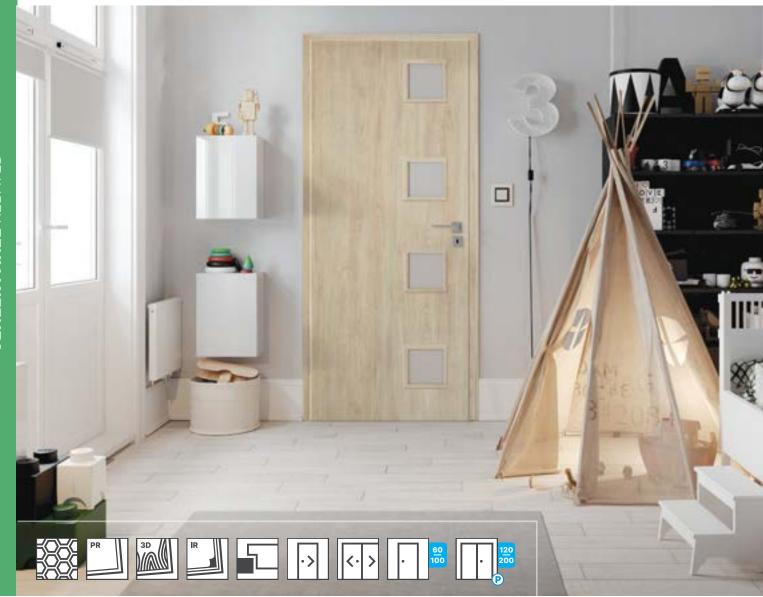


MARRONE OAK

EXTRA-COST OPTIONS:

PVC ventilation grille
PVC ventilation sleeves
Perforated chipboard
Passive / sliding door leaf
Third hinge (rebated door)
Size 100'

MODENA 4



DOOR SPECIFICATION

- peripheral frame made of MDF board
- milky-white toughened safety glass

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

• fixed and adjustable door frames for rebated doors

1 Door leaves 100' and reinforced door leaves regardless of the size - 3 hinges.











full

3/4 glazed

4/4 glazed





milky-white toughened safety glass

glazing frame



ACACIA ST







HONEY CATANIA







3D LOOK

GREY OAK



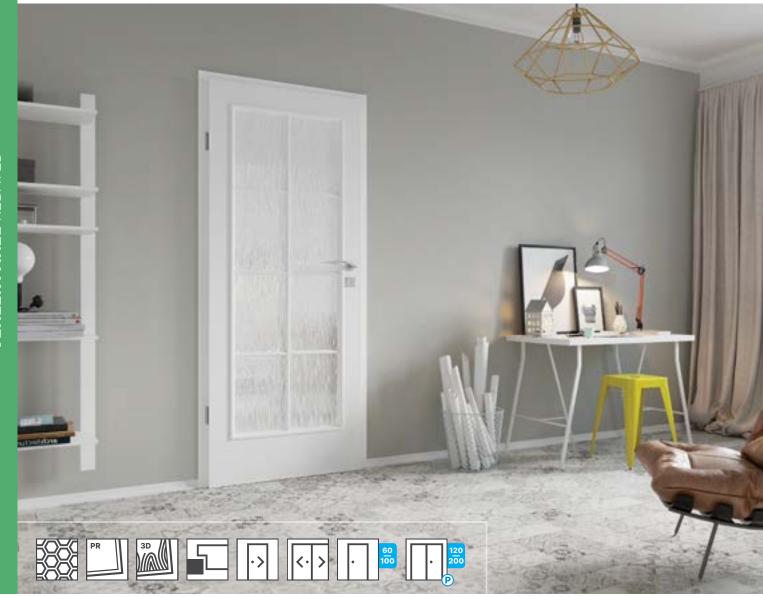




EXTRA-COST OPTIONS:

_	
PV	C ventilation grille
PV	C ventilation sleeves
Per	forated chipboard
Pas	sive / sliding door leaf
Thi	rd hinge (rebated door)
Size	e 100'
_	

NATURA



DOOR SPECIFICATION

- peripheral frame made of MDF board
- ornamental glass, transparent bark

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge K:

- fixed and adjustable door frames for rebated doors
- Door leaves 100' and reinforced door leaves regardless of the size 3 hinges.
- 2 Decor available only for solid model.









ornamental glass, transparent bark

glazing frame













RIVIERA OAK 2



HONEY CATANIA 2







3D LOOK



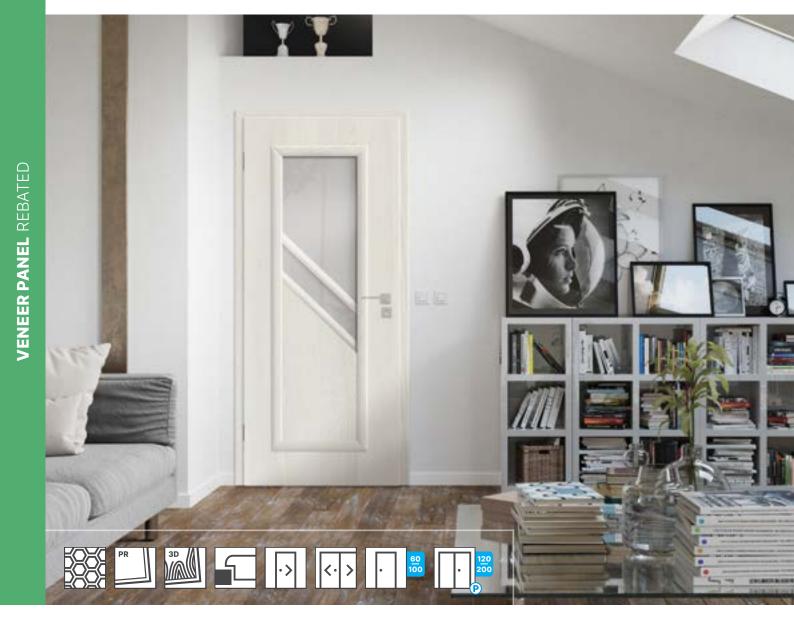




EXTRA-COST OPTIONS:

PVC ventilation grille PVC ventilation sleeves Perforated chipboard Passive / sliding door leaf Third hinge (rebated door) Size 100'

ANTIOPE



DOOR SPECIFICATION

- peripheral frame made of MDF board
- milky-white toughened safety glass

Rebated door leaf:

- two silver screw-in pintle hinges 1
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Hard edge R:

- fixed and adjustable door frames for rebated doors
- 1 Door leaves 100' and reinforced door leaves regardless of the size 3 hinges.







milky-white toughened safety glass









ACACIA ST

PRIMO

WALNUT

RIVIERA OAK

WHITE ASH

GREY OAK

EXTRA-COST OPTIONS:

PVC ventilation grille

PVC ventilation sleeves

Passive / sliding door leaf Third hinge (rebated door)

SIDE PANEL



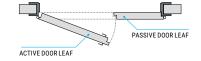
A passive door leaf, commonly known as a "side panel", is used to widen the clear opening in places where there is no need or physical possibility to install full width double leaf doors.

The active leaf is used on a daily basis, while the passive leaf remains closed. If necessary, the passive part can be quickly opened, and a wider door opening can be used.

It is a very simple and useful solution that increases the functionality of your door.

DOOR SPECIFICATION

- veneer or lacquered passive door leaf
- construction: wooden peripheral frame
- \bullet two or three silver hinges
- adjustable strike plate and two shootbolts
- available only as a solid version without glazing



EXTRA-COST OPTIONS:

Third hinge (rebated door)

Reinforced with perforated chipboard

Reinforced with full chipboard



Find a door

PERFECTLY

tailored to your needs on our website.

www.classen.pl





NATURA HK/HB



DOOR SPECIFICATION

- Classen Hard construction (does not apply to PN22 and PN23 versions)
- wide wooden peripheral frame for PN22 and PN23 versions
- milky-white toughened safety glass
- possibility of shortening the leaf by 40 mm

Rebated door leaf (HK):

- two silver screw-in pintle hinges 1
- standard key lock, bathroom lock, cylinder lock, mortise lock

Non-rebated (HB) / reverse door leaf 6:

- two openings for hinges for non-rebated door.
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

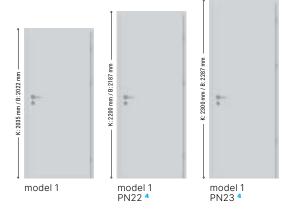
HK:

- steel adjustable door frame
- steel fixed door frame
- standard 2-pack fixed door frame (except Hamilton Oak, Hickory Oak, and Cashmere decors)
- adjustable door frame

HB, Rewers:

- adjustable non-rebated door frame
- adjustable reverse door frame (except Hamilton Oak, Hickory Oak and Cashmere decors)
- steel fixed non-rebated door frame
- steel adjustable non-rebated door frame

- 1 Door leaves 100' and reinforced door leaves regardless of the size 3 hinges.
- Maximum door leaf width 110, without Hard reinforcement.
- Maximum door leaf width 100, without Hard reinforcement.
- Models PN22 and PN23 available only as 1-leaf, width 60'-100', 3 hinges as standard. Not available with the following door frames: Adjustable 80, Adjustable reverse, Standard 2-pack fixed and steel door frame.
- ⁵ CPL 7047 Grey decor available while stocks last, upon individual requests.
- For UNI Black decor black locks. Black hinges only in the set with the door frame in UNI Black colour.
- Other HPL decors are subject to individual pricing. Standard with aluminum edge, other colors to be determined individually by the customer.













OPTION / transparent glazing frame tempered glass





MARRONE OAK UNI BLACK



GRAPHITE ASH



GRANDSON OAK



CASHMERE HAMILTON OAK VERTICAL



HAMILTON OAK HORIZONTAL

CPL



HICKORY OAK



ITALIAN WALNUT



LIGHT ACACIA



NORWEGIAN ASH



GRIGIO OAK



KENDAL OAK



WHITE WITH HORIZONTAL STRUCTUR

CPL/HPL7



RAL 9003 WHITE



RAL 7047 GREY 5



RAL 7024 GRAPHITE

EXTRA-COST OPTIONS:

GLAZING

Porthole 35 - frosted or transparent glass, external diameter 350 mm - model 1

Transparent glass for the following models: 2-7

CONSTRUCTION, SIZE

Door leaf 100'

Door leaf 110'

Door leaf 120'

Door leaf model 1, PN22 Door leaf model 1, PN23

Reverse door leaf

Non-rebated / passive / sliding door leaf

Third hinge (rebated door)

Third hinge (non-rebated door)

Third hinge (reverse door) Perforated chipboard 2

Full chipboard 3

Aluminium profiles - Venom Alu

VENTILATION

Ventilation undercut

Ventilation undercut, 15 mm, designed for rooms with recuperation

PVC ventilation grille

Ventilation grille, aluminium

Double-sided steel kick-plate with ventilation grille

ACCESSORIES

Solid steel push-plate single-sided

Solid steel push-plate

double-sided

Solid steel kick-plate single-sided

Solid steel kick-plate double-sided

Falling threshold

GUARD



DOOR SPECIFICATION

- reinforced plus construction, door leaf thickness - 40 mm
- door leaf edge protected with a stainless steel profile
- glazing frame made of stainless steel
- milky-white toughened safety glass, thickness: 4 mm
- three reinforced three-wing silver hinges
- cylinder lock
- reinforcement for door closer
- doors sold as a set with the door frame

RECOMMENDED DOOR FRAMES

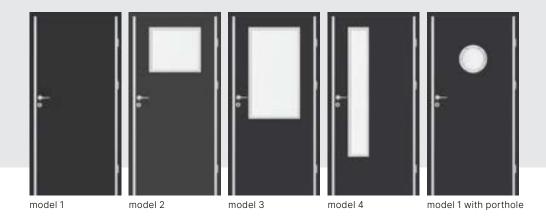
Hard edge K:

• Guard steel fixed and adjustable door frame

ADDITIONAL INFORMATION

- other HPL decors (page 172) available upon individual enquiries: inwestycje@classen.com.pl
- additional information: possibility of executing custom door leaves, door frames and glasses upon individual requests: inwestycje@classen.com.pl









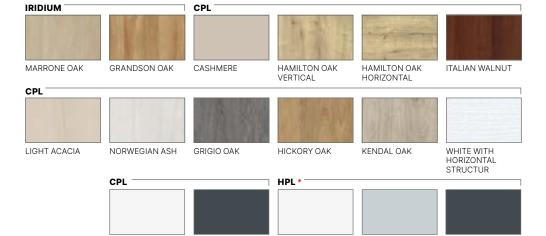
RAL 7047 GREY



RAL 7024 GRAPHITE

rebate with stainless steel profile

porthole



RAL 7024 GRAPHITE RAL 9003 WHITE

EXTRA-COST OPTIONS:

GLAZING

Porthole 35 - frosted or transparent glass, external diameter 350 mm - model 1

CONSTRUCTION, SIZE

* HPL decors Door leaf 100' Door leaf 110'

RAL 7024 steel door frame

VENTILATION

PVC ventilation grille

Ventilation grille, aluminium

Double-sided steel kick-plate with ventilation grille

ACCESSORIES

RAL 9003 WHITE

Solid steel push-plate single-sided

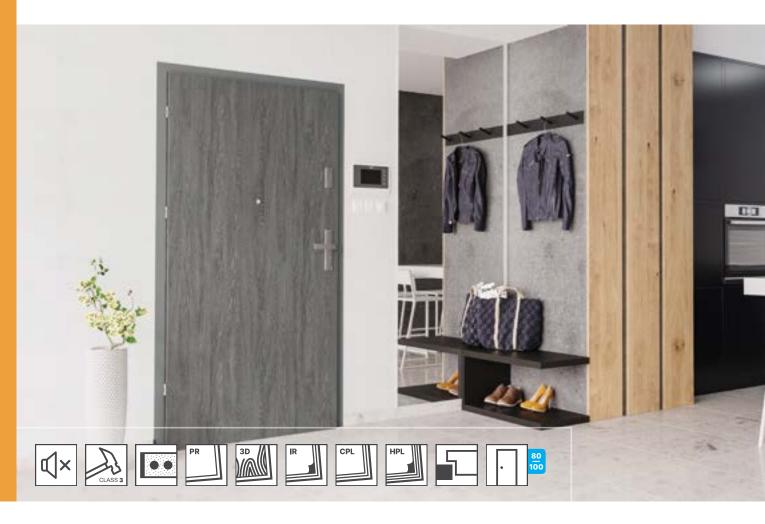
Solid steel push-plate double-sided

Solid steel kick-plate single-sided

Solid steel kick-plate double-sided

Stainless steel threshold 80', 90'

BORD



BORD internal entrance door is designed for use in residential housing, public utility and collective residential buildings.

DOOR SPECIFICATION

- acoustic resistance 32 dB for B46 W2 and W46 W2 door
- if Bord MDF fixed door frame is used
- if Bord steel fixed door frame is used
- three silver adjustable double-pin screw-in pintle hinges
- leaf thickness: B40 – 40 mm, B46 and W46 – 46 mm

RECOMMENDED DOOR FRAMES

- BORD MDF fixed (except Cashmere, Hamilton Oak, and Hickory Oak decors)
- BORD steel fixed
- BORD steel corner
- HYBRYDA (except Cashmere, Hamilton Oak, and Hickory Oak decors)

ADDITIONAL INFORMATION

- spacing of holes in the lock:
- lower deadbolt lock 90 mm (B)
- multipoint lock 72 mm (W)
- lock cylinders and door handles do not constitute door leaf equipment

ADDITIONAL INFORMATION

- lock cylinder size:
 B40 26/36, B46 and W46 26/40
- technical approval: AT 15-8467/2016
- possibility of executing custom doors and door frames upon individual requests: inwestycje@classen.com.pl
- other HPL decors available upon individual enquiries: inwestycje@classen.com.pl
- decors not included in the standard offer are available with a rebate in brushed aluminium colour

	B40 W1	B46 W1	B46 W2	W46 W1	W46 W2
reinforced peripheral frame made of softwood	√	√	√	√	√
steel flat bars		√	√	√	√
perforated chipboard	√	√	√	√	√
two bolt locks for lock cylinder	√	√	√		
multipoint lock for cylinder lock				√	√
falling threshold and three anti-burglary bolts			✓		✓







model 1

steel panel with room number (option)







anti-burglary bolt









3D LOOK







ACACIA ST 3D LOOK



COLOMBIA LIGHT WALNUT



OILED OAK

SONOMA OAK

IRIDIUM

IRIDIUM







GREY OAK

















CPL



ITALIAN WALNUT



LIGHT ACACIA





KENDAL OAK

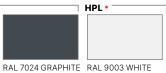


WHITE WITH HORIZONTAL STRUCTUR



RAL 9003 WHITE









EXTRA-COST OPTIONS:

CONSTRUCTION

Door leaf 100'

FINISH

* HPL decors

Venom milling patterns Aluminium profiles – Venom Alu

ACCESSORIES

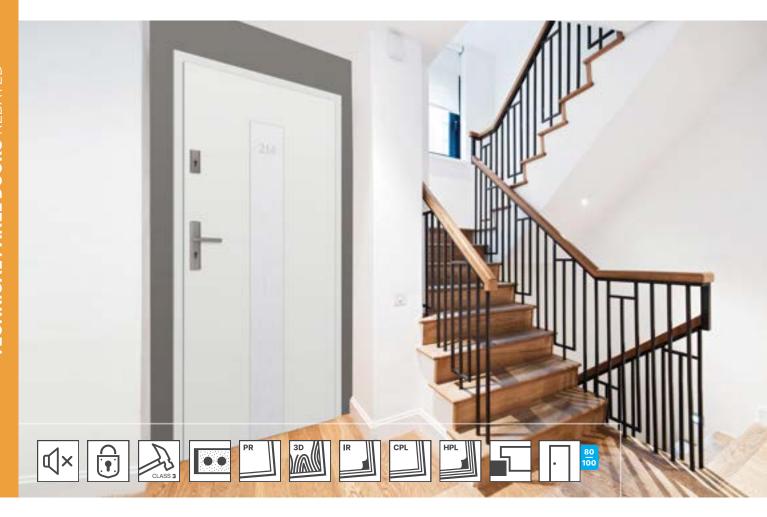
View-finder – nickel, bronze

View-finder – black

Falling threshold

Steel panel with room number - single-sided

BORD W3



BORD W3 internal entrance door meet the requirements of the RC2 anti-burglary protection class, provided that the door is installed with a dedicated steel door frame (page 146), handle with escutcheon (page 165) and a set of cylinder locks meeting the requirements of the second anti-burglary class (page 158).

Construction of a door leaf with thickness of 46 mm: peripheral frame made of softwood reinforced with special steel flat bar and a plywood. A perforated chipboard was used as a core. All is covered with wood-based board, veneered with Classen decors.

DOOR SPECIFICATION

- three anti-burglary three-way silver hinges
- Multistrong multi-point strip lock
- multipoint lock for cylinder lock (openings spacing: 72 mm)
- leaf thickness: 46 mm
- door leaf available only with BORD W3 steel fixed door frame (page 146)

RECOMMENDED DOOR FRAMES

• BORD W3 STEEL FIXED

ADDITIONAL INFORMATION

- other HPL decors available upon individual enquiries: inwestycje@classen.com.pl
- decors not included in the standard offer are available with a rebate in brushed aluminium colour





steel panel with room number (option)









three-wing hinge

interlocking door bolts strip

multipoint lock











SONOMA OAK













GRANDSON OAK

RIVIERA OAK IRIDIUM















MARRONE OAK



HICKORY OAK



HAMILTON OAK VERTICAL



CPL









CPL



NORWEGIAN ASH



KENDAL OAK





RAL 7024 GRAPHITE RAL 9003 WHITE







EXTRA-COST OPTIONS:

CONSTRUCTION

Door leaf and door frame 100'

FINISH

RAL 7024 steel door frame

* HPL decors

Venom milling patterns

Aluminium profiles – Venom Alu

ACCESSORIES

View-finder – nickel, bronze

View-finder – black

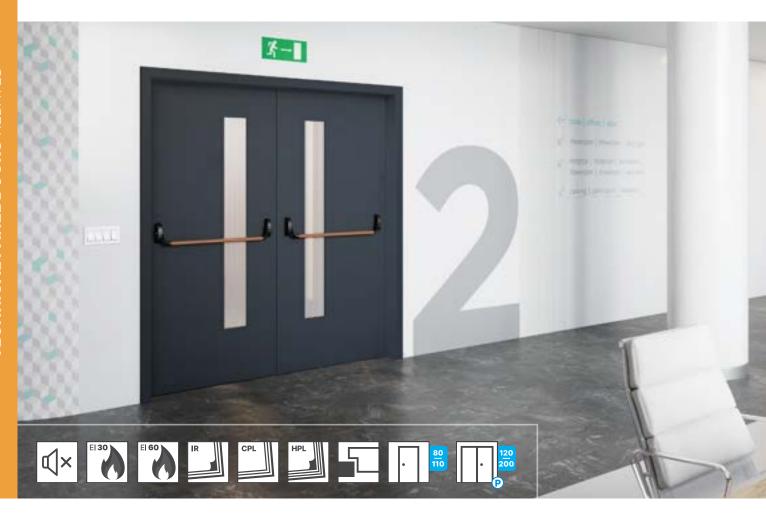
Falling threshold

Stainless steel threshold 80', 90'

Steel panel with room number

- single-sided

El30 / El60 FIRE DOORS



Internal entrance fire door is designed for use in residential housing, public utility and collective residential buildings as the door fulfilling the requirements for El30 or El60 fire resistance class, Sa and Sm smoke tightness class and acoustic resistance up to 32 dB.

DOOR SPECIFICATION

- special two-layer board / peripheral frame made of softwood
- mortise latch lock for cylinder lock with insulation insert
- falling threshold W2 version
- Hard Edge K door edge profile
- surface finish with Classen laminate: Iridium, CPL, HPL
- expanding seal in door leaf rebate
- four silver pintle hinges
- single leaf acoustic resistance version W2: 32 dB
- double leaf acoustic resistance version W2: 27 dB for El 30, 32 dB for El 60
- leaves thickness: El 30 50 mm, El 60 60 mm
- in glazed version: transparent glass with higher fire resistance class
- openings spacing in the lock: 72 mm
- El 60 door leaf available with steel fixed door frame upon individual enquiries
- doors sold as a set with the door frame

RECOMMENDED DOOR FRAMES

- FIRE wooden fixed door frame (except Hamilton Oak, Hickory Oak, and Cashmere decors)
- FIRE wooden adjustable fixed door frame, adjustment set, each item to be purchased separately (except Hamilton Oak, Hickory Oak, and Cashmere decors)
- FIRE steel fixed door frame

ADDITIONAL INFORMATION

- Version W1 does not have Sa, Sm smoke tightness class and acoustic resistance (falling threshold)
- national technical approval: ITB-KOT-2018/0407 2nd edition
- national declaration of constancy of performance: AC 158-UWB-W4060

ADDITIONAL INFORMATION

- in order to meet the technical requirements, fire door must be purchased together with a door closer
- internal entrance doors only in solid version
- cylinder locks and door handles do not constitute door leaf equipment
- cylinder locks size:
 El 30 36x36; El 60 36x46 (for handle escutcheons with a thickness of approx.
 10 mm)
- size 91 and 101 meets the technical requirements for light opening width
- possibility to execute custom width and height of single and double door leaves upon individual enquiry: inwestycje@ classen.com.pl
- HPL decors: door frames for HPL decors available in Iridium or CPL veneer. Differences in shade are permissible. Other HPL decors (page 172) available upon individual enquiries: inwestycje@classen. com.pl (Decors outside the standard range are offered with the rebate in brushed aluminium colour.)
- 2 Dedicated door frame in the following decors:
 - Hickory Oak Tocanis Oak (3D LOOK)
 - Hamilton Oak vertical / horizontal Riviera Oak (3D LOOK)
 - Cashmere UNI Cashmere (IRIDIUM)





model 1 – El30/El60 model 2 – El30/El60 model 3 – El30

model 2 – with steel kick-plate

model 1 - with steel panel with room number





falling threshold



pintle hinge of rebated door with 3D regulation



DC 135 door closer with slide rail



DC140 surfacemounted door closer with standard





GRAPHITE ASH



GRANDSON OAK



MARRONE OAK



HICKORY OAK 2



ITALIAN WALNUT



NORWEGIAN ASH

CPL



HAMILTON OAK VERTICAL ²



HAMILTON OAK HORIZONTAL²



GRIGIO OAK



KENDAL OAK



WHITE WITH HORIZONTAL STRUCTUR



RAL 9003 WHITE





CASHMERE 2



RAL 7024 GRAPHITE RAL 9003 WHITE 1





RAL 7024 GRAPHITE 1

EXTRA-COST OPTIONS:

CONSTRUCTION, SIZE

Door leaf 100', 101'

Door leaf 110'

FINISH

* HPL decors

Venom milling patterns

Aluminium profiles – Venom Alu

RAL 7024 steel door frame

ACCESSORIES

Stainless steel threshold 80', 90'

Falling threshold (for version W1)

Steel vertical panel with number, single-sided

Solid steel push-plate single-sided

Solid steel push-plate double-sided

Solid steel kick-plate single-sided

Solid steel kick-plate double-sided

Steel kick-plate with ventilation grille, doublesided 70'-90'

Plate for an averse/reverse electric strike in the door frame

Latch for a reverse electric strike in the door frame

El30 / 42 dB ACOUSTIC DOORS



EI30 42 dB FIRE DOORS

DOOR SPECIFICATION

- · construction: peripheral frame made of softwood with specialized board core, all covered with HDF board, leaf thickness: 57 mm
- cylinder lock, spacing: 72 mm
- single leaf 70'-100'
- falling threshold
- expanding seals
- mechanical resistance class 3 (acc. to PN-EN 1192:2001)

K rebated door leaf: 1

- 4 pintle hinges
- additional seal in the rebate
- dedicated door frame: Fixed MDF 42db
- · smoke tightness

B non-rebated door leaf: 1

- 4 hidden hinges
- · dedicated door frame: Fixed non-rebated MDF 42dB

42 dB ACOUSTIC DOORS

DOOR SPECIFICATION

- · veneered door leaf
- construction: peripheral frame made of softwood with specialized board core, all covered with HDF board, leaf thickness: 57 mm • in order to meet the technical requirements,
- cylinder lock, spacing: 72 mm
- single leaf 60'-100'
- falling threshold
- mechanical resistance class 3 (acc. to PN-EN 1192:2001)

K rebated door leaf: 1

- 4 pintle hinges
- additional seal in the rebate
- dedicated door frame: Fixed MDF 42db

B non-rebated door leaf: 1

- 4 hidden hinges
- · dedicated door frame: Fixed non-rebated MDF 42dB

ADDITIONAL INFORMATION

- · national declaration of constancy of performance: AC 158-UWB-W4061
- · door can be used as entrance door
- fire door must be installed together with a door closer
- cylinder locks size 36/46 for rebated and non-rebated door leaves (for handle escutcheons with a thickness of approx. 10 mm)
- other HPL decors available upon individual enquiries: inwestycje@classen.com.pl
- · decors not included in the standard offer are available with a rebate in brushed aluminium colour

- 1 Acoustic resistance: rebated: Rw(C;Ctr)=44 (-2;-6) dB; non-rebated: Rw(C;Ctr)=44 (-2;-5) dB
- 2 HPL decors: door frames for HPL decors available in Iridium or CPL veneer. Differences in shade are permissible.
- 3 Dedicated door frame, 42dB fixed rebated and 42dB fixed non-rebated in the following decors:
 - Hickory Oak Tocanis Oak (3D LOOK)
 - Hamilton Oak vertical / horizontal Riviera Oak (3D LOOK)
 - Cashmere UNI Cashmere (IRIDIUM)





fire door rebated Ei30 42 dB / rebated - 42 dB



rebated door rebate profile



rebated door lock



rebated door 3D pintle hinge



non-rebated door rebate profile



non-rebated door lock



non-rebated door hidden hinge

DETAILS



falling threshold



DC 840 covered door closer with slide rail (non-rebated door)



DC 135 door closer with slide rail (rebated door)





GRAPHITE ASH



GRANDSON OAK



MARRONE OAK



HICKORY OAK 3



ITALIAN WALNUT LIGHT ACACIA



CPL



HAMILTON OAK VERTICAL ³



HAMILTON OAK HORIZONTAL ³



NORWEGIAN ASH



GRIGIO OAK



KENDAL OAK



WHITE WITH HORIZONTAL STRUCTUR



RAL 9003 WHITE



CASHMERE 3



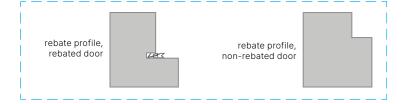


RAL 7024 GRAPHITE RAL 9003 WHITE RAL 7047 GREY RAL 7047 GREY





RAL 7024 GRAPHITE 2



EXTRA-COST OPTIONS:

CONSTRUCTION, SIZE

Door leaf and door frame 100'

FINISH

* HPL decors

ACCESSORIES

Steel panel with room number, single-sided

Solid steel push-plate

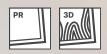
Solid steel push-plate double-sided

Solid steel kick-plate single-sided

Solid steel kick-plate double-sided

VENOM





OPTIONAL MILLING PATTERNS AVAILABLE FOR BORD, BORD W3 AND FIRE DOOR COLLECTIONS

NOTE

• Available as an extra-cost option for solid models from the BORD, BORD W3 and FIRE door collections.







model 3





model 7



model 8



model 9



model 10



model 11



ACACIA ST



COLOMBIA LIGHT WALNUT



OILED OAK



SONOMA OAK

EXTRA-COST OPTIONS:

for solid models from the following collections:: BORD, BORD W3, FIRE DOORS PR, 3D

VENOM ALU



OPTIONAL ALUMINIUM INSERT FINISHES FOR THE BORD, BORD W3, FIRE, NATURA HK/HB AS WELL AS NATURA HR COLLECTIONS

NOTE

 Available as an extra-cost option for solid models from the BORD, BORD W3, FIRE, Natura HK/HB, and Natura HR door collections (in selected decors, with construction reinforced with perforated chipboard only).
 Aluminium profile, width: 8 mm (colour - stainless steel / INOX), aligned with the door leaf surface.











model 1

model 5

model 6



aluminium profile 8 mm





GRAPHITE ASH



GRANDSON OAK



MARRONE OAK



HICKORY OAK



ITALIAN WALNUT



LIGHT ACACIA



NORWEGIAN ASH

CPL



GRIGIO OAK



KENDAL OAK



HAMILTON OAK VERTICAL



HAMILTON OAK HORIZONTAL





RAL 7024 GRAPHITE

EXTRA-COST OPTIONS:

for solid models from the following collections: BORD W3, BORD, FIRE DOORS, NATURA HK/HB, NATURA HR

IR, CPL, HPL



RAL 9003 WHITE



RAL 7024 GRAPHITE

ACOUSTIC DOORS



SOLID: 27 dB - Rw (27-30)

DOOR SPECIFICATION

- peripheral frame made of softwood, covered with HDF board
- 3 silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- falling threshold

RECOMMENDED DOOR FRAME

• Adjustable door frame Rw (C; Ctr)= 30(-1; -1) dB SOLID: 32 dB - Rw (32-34)

DOOR SPECIFICATION

- specialized board, peripheral frame made of softwood, covered with HDF board
- 3 silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- falling threshold

RECOMMENDED DOOR FRAME

- Adjustable door frame Rw (C; Ctr)= 34 (-1; -2) dB
- Steel fixed door frame Rw (C; Ctr)= 32 (0;-1) dB

WITH GLAZING: 32 dB - Rw (32-33)

DOOR SPECIFICATION

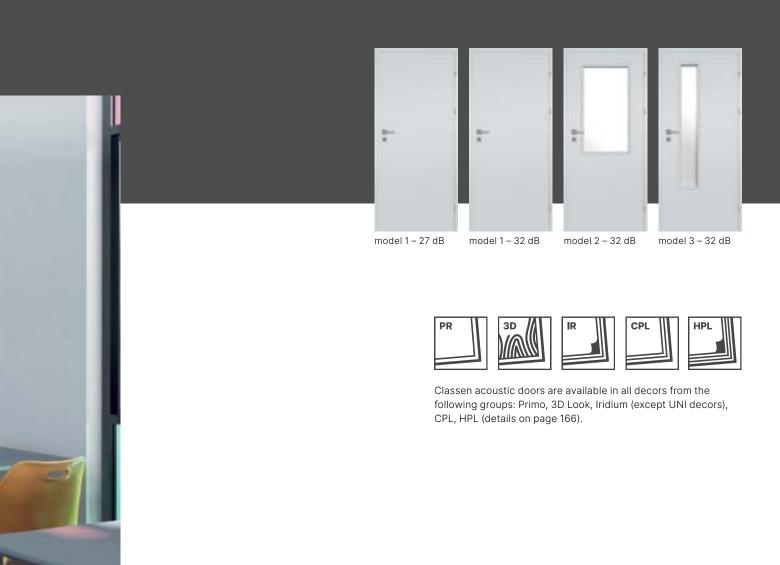
- safety transparent glass
- specialized board, peripheral frame made of softwood, covered with HDF board
- 3 silver screw-in pintle hinges
- lock: standard key lock / bathroom lock / cylinder lock / mortise lock
- falling threshold

RECOMMENDED DOOR FRAME

- Adjustable door frame Rw (C; Ctr)= 32 (0;-2) dB
- Steel fixed door frame Rw (C; Ctr)= 33 (0;-2) dB

ADDITIONAL INFORMATION

- acoustic resistance 27 dB (27-30 dB). Report from GLA-1144.3/13 examinations.
- acoustic resistance 32 dB (32-34 dB). Report from GLA-1166.2/14.a examinations.



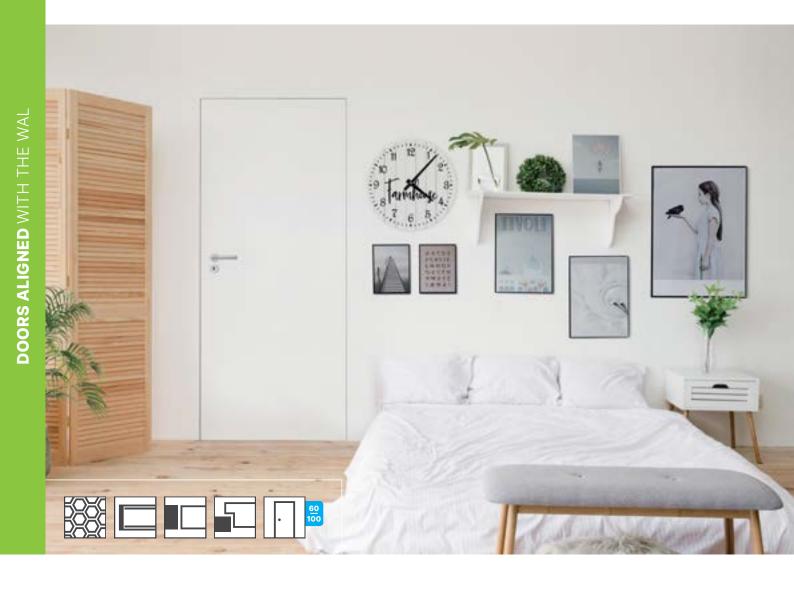
EXTRA-COST OPTIONS:

Size 100'





COMPACT



The Compact system consists of interior door leaf, veneered or for self-finishing and an aluminium door frame. After installation, the entire system forms a uniform surface with the wall.

DOOR SPECIFICATION

- panel door leaf, solid, thickness: 40 mm
- external door leaf non-rebated, opening outwards (height 2022 mm)
- internal door leaf rebated, opening inwards (height 2032 mm)
- surface finishing: primer (surface prepared for self-finishing – painting 1), 3D Look and Iridium veneers, CPL and HPL laminates
- two openings for hidden hinges, adjustable (3 hinges for the width of 100' and height from 2222 to 2332 mm)
- magnetic lock: standard key lock / bathroom lock / cylinder lock / mortise lock

RECOMMENDED DOOR FRAMES

Aluminium door frame:

- The frame is available in an external and internal version, raw, with the possibility of self-painting after impregnation.
- The package includes: 2 or 3 hinges, gaskets, impregnating agent, installation instruction and accessories needed for its installation.
- Installation of the door frame on a raw wall requires application of plaster or drywall.
- 1 | Tests conducted using original wall paints available on the market.

Classen doors in the Compact system are available in all decors from the following groups: Primo, 3D Look, Iridium (except UNI decors), CPL, HPL, lacquered (details on pages 166–169).











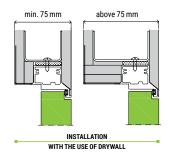


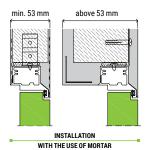


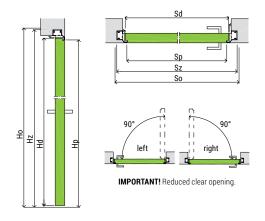
INTERNAL DOOR FRAME

DOOR LEAF HEIGHT Hd	MOUNTING OPENING HEIGHT Ho	DOOR LEAF EXTER- NAL HEIGHT Hz	CLEAR OPENING HIGHT Hp	NUMBER OF HINGES
2032	2081	2074	2032	2
2132	2181	2174	2132	2
2232	2281	2274	2232	3
2332	2381	2374	2332	3

DOOR LEAF WIDTH Sd	MOUNTING OPENING WIDTH So	DOOR LEAF EXTERNAL WIDTH Sz	DOOR LEAF CLEAR OPE- NING WIDTH Sp
618	698	688	603
718	798	788	703
818	898	888	803
918	998	988	903
1018	1098	1088	1003



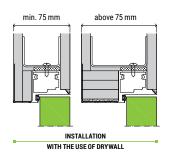




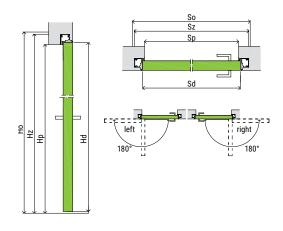
EXTERNAL DOOR LEAF

DOOR LEAF HEIGHT Hd	MOUNTING OPENING HEIGHT Ho	DOOR LEAF EXTER- NAL HEIGHT Hz	CLEAR OPENING HIGHT Hp	NUMBER OF HINGES
2022	2071	2064	2022	2
2122	2171	2164	2122	2
2222	2271	2264	2222	3
2322	2371	2364	2322	3

DOOR LEAF WIDTH Sd	MOUNTING OPENING WIDTH So	DOOR LEAF EXTERNAL WIDTH Sz	DOOR LEAF CLEAR OPENING WIDTH Sp
618	698	688	603
718	798	788	703
818	898	888	803
918	998	988	903
1018	1098	1088	1003







EXTRA-COST OPTIONS:

CONSTRUCTION

Perforated chipboard
Width 100'
door leaf and door frame
Height H=2122, 2132 mm
door leaf and door frame
Height H=2222, 2232 mm
door leaf and door frame
Height H=2322, 2332 mm
door leaf and door frame

VENTILATION

Ventilation undercut

Ventilation undercut, 15 mm, designed for rooms with recuperation

ACCESSORIES

Falling threshold



SLIDING DOOR SYSTEMS

A way to create an original entrance to the room. They ensure comfortable use and freedom of movement. They are perfect for small spaces, where using traditional doors is a really hard task. They also do a great job on a larger surface, catching the eye and giving the interior a modern, dynamic character. They are available in single and double leaf versions. They also differ depending on the installation method – they can be retracted into the wall or intended for on-wall mounting. Leaves can be chosen from many models with different aesthetics, which is why everyone will find an option ideally suited to their interior.

DO YOU WANT TO SAVE SOME SPACE IN THE FLAT?

Sliding doors will help you with that. Thanks to the convenient way of opening and closing, they do not use additional space.
Especially recommended for interiors where every centimetre is important.

NON-OBVIOUS DECORATION.

The door can play the first fiddle in interior design. Especially double leaf models that look very impressive. In spacious rooms they will hit the bullseye.

ON-WALL SLIDING DOOR SYSTEM



SINGLE LEAF SLIDING DOOR SYSTEM

- Single leaf on-wall sliding door system consists of a sliding mechanism, masking element (including a bumper beam) and a door leaf. Each element must be purchased separately.
- As a standard, the system is installed directly on the wall, optionally it can be installed with a tunnel frame, which must be purchased separately. Wall opening height for installation with the tunnel: 2060 mm, for installation without the tunnel: 2022 mm.
- Single leaf mechanism is equipped with a 2.5 m long rail, which should be cut to the final size.
- Single leaf sliding door system is offered in the following sizes: 60', 70', 80', 90', 100'.

DOUBLE LEAF SLIDING DOOR SYSTEM

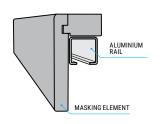
- Double leaf on-wall sliding door system consists of a sliding mechanism, masking element and a door leaf. Each element must be purchased separately.
- Double leaf on-wall sliding door system is opened synchronously, i.e. by sliding one leaf, both door leaves open at the same time.
 Synchronous system requires ordering two door leaves of the same width.
- Double leaf mechanism is equipped with two 2.5 m long rails and masking elements, which should be cut to the final size.

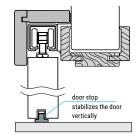
- As a standard, the system is installed directly on the wall, optionally
 it can be installed with a tunnel frame, which must be purchased
 separately. Wall opening height for installation with the tunnel:
 2060 mm, for installation without the tunnel: 2022 mm.
- Double leaf sliding door system is offered in the following sizes: 120', 140', 160', 180', 200' (for doors opening synchronously).
- Door leaves for the sliding door system are manufactured in nonrebated version in the external sizes of rebated door, e.g.: 844 x 2035 mm (80').

AVAILABILITY

- Sliding door system is available in all decors and collections apart from the following collections: Classic, Andromeda, Salvano, and Forma.
- CPL decor Light Acacia available while stocks last.

VERTICAL CROSS-SECTION OF THE SLIDING SYSTEM







PULL HANDLES INSTALLED IN SLIDING DOORS AS AN EXTRA-COST OPTION.

THE COLOUR OF THE PULL HANDLE ASSIGNED TO A GIVEN DECOR.

PVC ROUND PULL HANDLES



WHITE

Primo: White 3D Look: White Ash Iridium: UNI White
CPL: RAL 9003 White, White with horizontal

Lacquerowane



SILVER

Primo: Grey Matt 3D Look: Columbia Light Walnut, Grey Oak, Gessato Oak Iridium: UNI Cashmere, UNI Green, UNI Graphite, UNI Black, Graphite Ash CPL: Light Acacia, RAL 7024 Graphite, Grigio Oak, Kendal Oak, Norwegian Ash, Cashmere

BEIGE

BROWN

Primo: Beech 3D Look: Oiled Oak, Sonoma Oak, Riviera Oak, Honey Catania, Cleveland Oak, Tocantis Oak

Iridium: Marrone Oak, Grandson Oak CPL: Hamilton Oak, Hickory Oak



STEEL FLUSH PULL HANDLES: PRIMO, 3D LOOK, IRIDIUM, CPL, LACQUERED



BLACK



NICKEL

EXTRA-COST OPTIONS



door closer



hook lock (standard key lock, bathroom lock)

EXTRA-COST OPTIONS:

Door closer for single leaf door

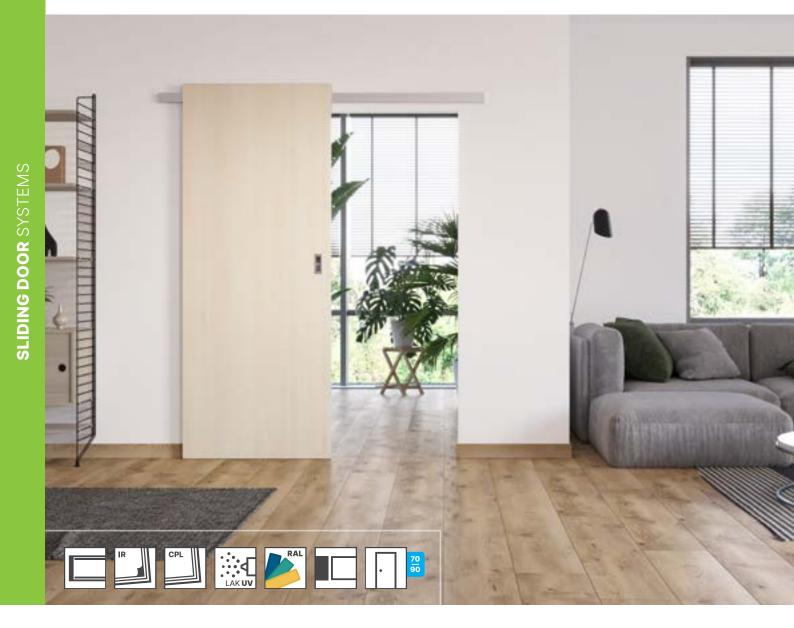
Hook lock with flush pull handle, single door leaf (standard key lock, bathroom lock)

Hook lock with flush pull handle, double door leaf (standard key lock, bathroom lock)

PVC flush pull handle installed in a door leaf – white, brown, beige, silver

Steel pull handle installed in a door leaf

AERO



Thanks to a wide, aluminium rail, partially recessed in the door leaf, Aero System creates an aesthetic and modern combination of the door and the sliding system.

The system consists of the mechanism and the door leaf and is designed for mounting directly on the wall (no possibility of assembly with the tunnel).



DOOR LEAF WITH A RAIL - CONNECTION METHOD

DOOR LEAF

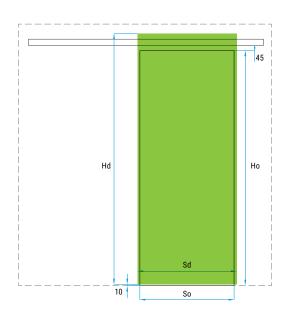
- Sliding, single leaf, solid, HARD construction, equipped with stainless steel INOX pull handle as a standard.
 Dedicated exclusively to Aero system.
- Door leaf sizes 744, 844, 944 x 2135 mm.

MECHANISM

- A full set consists of a 2 m aluminium rail, hardware and installation instruction.
- Available with self-closing system.
- After installing the system, the gap between the leaf and the wall is 12 mm.

EXTRA-COST OPTIONS

• RAL palette colours



	DOOR LEAF HEIGHT Hd	WALL OPENING HEIGHT Ho	DOOR LEAF WIDTH Sd	WALL OPENING WIDTH So
70'			744	700
80'	2135	2000	844	800
90'			944	900

AERO SYSTEM SIZES TABLE





MODI DESIGN



A modern sliding system perfect for loft interiors. A black steel rail and all other elements of the set give the whole a unique industrial character.

The system is designed for installation directly on the wall, available only in a single leaf version.

Door leave height: 2035 mm, available in widths 70 ', 80', 90' with a black recessed steel handle. Doors must be purchased separately, they are available in all collections and decors except: Classic, Andromeda, Salvano, and Forma.

Required door opening height max. 2015 mm, opening width 100 mm smaller than the leaf width. After installing the system, there is a 9 mm gap between door leaf and the wall.

PACKAGE

 Includes a complete sliding system with a 1950 mm long rail. A self-closing system is also available as an extra-cost option.



SLIDING SYSTEM WITH A STOPPER

EXTRA-COST OPTIONS

SELF-CLOSING SYSTEM



SILENT, SELF-CLOSING

STEEL FLUSH PULL HANDLES



STEEL BLACK

ECLISSE SLIDING POCKET DOOR SYSTEM



POCKET	LIGHT OPENING L X H	EXTERNAL DIMENSIONS			THICKNESS	INTERNAL	DOOR LEAF DIMENSIONS	
MODEL		C X H1	Α	В	OF POCKET / WALL 1	DIMEN- SIONS	LP	HP
G60 plus	610 x 2030	1346 x 2120	670	640		54 79	644	2035
G70 plus	710 x 2030	1546 x 2120	770	740	400.2		744	
G80 plus	810 x 2030	1746 x 2120	870	840	100 ²		844	
G90 plus	910 x 2030	1946 x 2120	970	940	125		944	
G100 plus ²	1010 x 2030	2146 x 2120	1070	1040			1044	

H1 HP 20 20 20 25 35 54/79

SINGLE POCKET DIMENSION TABLE



POCKET	LIGHT	EXTERNAL DIMENSIONS			THICKNESS	INTERNAL	DOOR LEAF DIMENSIONS	
MODEL	OPENING L X H	C X H1	Α	В	OF POCKET / WALL 1	DIMEN- SIONS	LP	HP
GG60 plus	1220 x 2030	2600 x 2120	1290	640			644	2035
GG70 plus	1420 x 2030	3000 x 2120	1490	740		54 79	744	
GG80 plus	1620 x 2030	3400 x 2120	1690	840	100 ²		844	
GG90 plus	1820 x 2030	3800 x 2120	1890	940	125		944	
GG100 plus	2020 x 2030	4200 x 2120	2090	1040			1044	

DOUBLE POCKET DIMENSION TABLE

- lt is not possible to install Eclisse sliding systems in combination with the following collections: Classic, Salvano, Andromeda, Forma, Demeter, Antiope.
- 1 Eclisse door frames for non-standard wall thickness should be ordered in line with the order form. Door frame decors: Primo, 3D Look, Iridium and CPL.
- ² Pocket with a thickness of 100 mm possibility of installing all collections except for glazed models in panel doors.

EXTRA-COST OPTIONS

Steel pull handle installed in a door leaf

PVC flush pull handle installed in a door leaf

Additional cm of adjustment range, single leaf door frame

Additional cm of adjustment range, double leaf door frame

Wood-based door frames

This group of door frames is intended for everyday use door leaves used in flats and offices. All these frames can be used with lacquered, frame and panel doors manufactured by Classen.

In this section you will find frames of a universal character, e.g. Adjustable or Standard 2-pack fixed, but also more decorative ones, such as Arcus and New Arcus. The CMOK door frame, on the other hand, is a product intended for installation on the old type of steel door frames without the need to disassemble them.







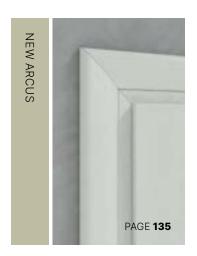








View from the inner side of the leaf.
Outer side as in the Standard 2-Pack fixed door frame.





STANDARD 2-PACK FIXED



ADJUSTABLE / ADJUSTABLE 80



EXECUTION STANDARD

- Adjustable door frames are made of chipboard and MDF, covered with Classen decors or lacquered, in colours corresponding to door leaves colours.
- Also available in Tunnel version.

Packaging:

 Complete door frame consists of an upper beam and a base and it constitutes one package. The set includes hardware, gaskets and assembly set.
 For door leaves size 100' or reinforced leaves, it is required to use door frame with three hinges.

COLOURS

Primo

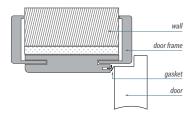
- Acacia ST, White, Beech, Walnut, Grey Matt ¹
 3D Look ¹
- Tocantis Oak, Gessato Oak, Honey Catania, Cleveland Oak, Oiled Oak, White Ash, Sonoma Oak, Columbia Light Walnut, Riviera Oak, Grey Oak

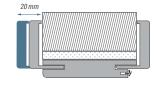
Iridium 1

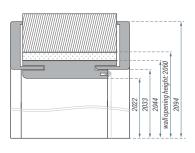
- UNI White, UNI Cashmere, UNI Green, UNI Graphite, UNI Black, Grandson Oak, Graphite Ash, Marrone Oak
 CPL
- Hickory Oak ¹, Cashmere ¹, Hamilton Oak Vertical ¹, Light Acacia ¹, 9003 White ¹, 7024 Graphite, Italian Walnut, Norwegian Ash ¹, Kendal Oak ¹, Grigio Oak ¹, White with horizontal structur

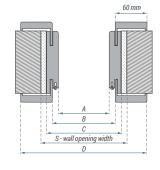
Lacquer 1

• PU or UV White lacquer.

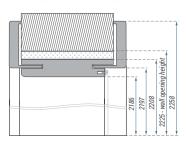




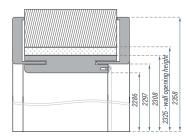




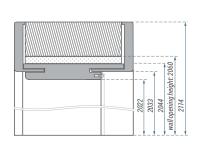
Dimensions of door frame for Natura HK PN22 door.

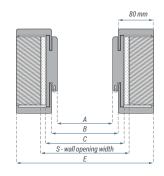


▼ Dimensions of door frame for Natura HK PN23 door.



- ▲ ADJUSTABLE DOOR FRAME
- ▼ ADJUSTABLE 80 DOOR FRAME









Dimensions of the adjustable door frame [mm]:

•													
	Α	В	С	D	E	S		Α	В	С	D	Е	S
60	603	626	648	748	788	675	100	1038	1061	1083	1183	1223	1110
70	703	726	748	848	888	775	110	1138	1161	1183	1283	1323	1210
80	803	826	848	948	988	875	120	1238	1261	1283	1383	1423	1310
90	903	926	948	1048	1088	975	130	1338	1361	1383	1483	1523	1410
100	1003	1026	1048	1148	1188	1075	140	1438	1461	1483	1583	1623	1510
110	1103	1126	1148	1248	1288	1175	150	1538	1561	1583	1683	1723	1610
120	1203	1226	1248	1348	1388	1275	160	1638	1661	1683	1783	1823	1710
SINGL	SINGLE LEAF						170	1738	1761	1783	1883	1923	1810
							180	1838	1861	1883	1983	2023	1910
							190	1938	1961	1983	2083	2123	2010

¹ Adjustable door frame 80 available in the indicated decors. Not available in heights PN22 and PN23 from the Natura HK CPL collection.

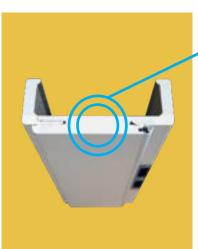
Adjustment range [mm]:

220-240
240-260
260-280
280-300
300-320
320-340
340-360

200 2038 2061 2083 2183 2223 2110

DOUBLE LEAF



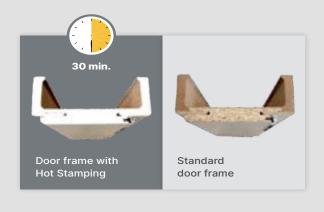




Additional Protection

Hot Stamping

Protection of the bottom surface of the door frame, which is particularly prone to swelling. The protection of the door frame edges is made using "hot stamping" technology, which involves applying a protective film using high temperature and pressure. This innovative solution is offered in adjustable rebated door frames with a 60 mm band.



The adjustable door frame with innovative bottom edge protection, subjected to a 30-minute immersion in water, showed significantly higher resistance to absorption compared to the version without protection.

EXTRA-COST OPTIONS: Size 100' Size 110' Size 120' PN 22 adjustable door frame height PN 23 adjustable door frame height Double leaf door frame 80 mm band for adjustable door frame Third hinge Door frame in tunnel version RAL colours

NON-REBATED ADJUSTABLE / ADJUSTABLE 80



EXECUTION STANDARD

 Adjustable non-rebated door frames are made of chipboard and MDF, covered with Classen decors or lacquered, in colours corresponding to door leaves colours. Door frames are designed to be used with non-rebated door leaves.

Packaging:

 Complete non-rebated door frame consists of an upper beam and a base and it constitutes one package. The set includes two non-rebated hidden hinges, gaskets and an assembly set.

COLOURS

Primo

- Grey Matt 1
- 3D Look
- Tocantis Oak ¹

Iridium ¹

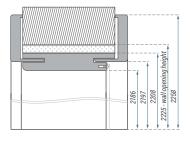
- UNI White, UNI Cashmere, UNI Green, UNI Grafit, UNI Black, Grandson Oak, Graphite Ash, Marrone Oak CPL
- Hickory Oak ¹, Cashmere ¹, Hamilton Oak Vertical ¹, Light Acacia ¹, 9003 White ¹, 7024 Graphite, Italian Walnut, Norwegian Ash ¹, Kendal Oak ¹, Grigio Oak ¹, White with horizontal structur

Lacquer

• PU or UV White lacquer.

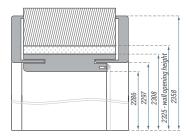
2027 2032 2043 wall opening height, 2060

Dimensions of door frame for Natura HB PN22 door.

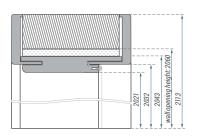


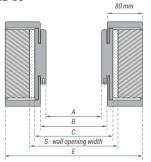
A B C S-wall opening width D

▼ Dimensions of door frame for Natura HB PN23 door.



- ▲ ADJUSTABLE DOOR FRAME NON-REBATED
- ▼ ADJUSTABLE DOOR FRAME NON-REBATED 80





Dimensions of the adjustable non-rebated door frame [mm]:

	Α	В	С	D	E	S
60	601	624	646	746	786	690
70	701	724	746	846	886	790
80	801	824	846	946	986	890
90	901	924	946	1046	1086	990
100	1001	1024	1046	1146	1186	1090

Adjustment range [mm]:

-	-
90-110	235-255
110-130	255-275
135-155	275-295
155-175	295-315
175-195	315-335
195-215	335-355
215-235	355-375

1 Adjustable B 80 door frame available in marked decors. Not available in Natura HB CPL - PN22 and PN23 models.

EXTRA-COST OPTIONS:

EXTRA-COST OF HORS.	
Size 100'	
Size 110'	
Size 120'	
PN 22 adjustable door frame height	
PN 23 adjustable door frame height	
Third hinge	
RAL colours	



EXECUTION STANDARD

 Adjustable reverse door frames are made of chipboard and MDF, covered with selected Classen decors or lacquered, in colours corresponding to door leaves colours. This door frame is designed to be used with reverse door leaves, i.e. with reverse rebate. Doors with reverse rebate are flush with the frame in the same way as non-rebate doors, but allow them to be opened in the opposite direction, inwards to the door frame. This solution, most often used in combination with non-rebated doors, allows to achieve the effect of all doors being flush, for example, as seen from the hall and opening inwards into the room.

Packaging:

 Complete reverse door frame consists of an upper beam and a base and it constitutes one package. The set includes two reverse concealed hinges, gaskets and assembly set.

COLOURS

Primo

Grey Matt

3D Look

• Tocantis Oak, Riviera Oak

Iridium

• UNI White, UNI Cashmere, UNI Black, Marrone Oak, Grandson Oak, Graphite Ash

CPL

 9003 White, Italian Walnut, Norwegian Ash, Kendal Oak, Grigio Oak, White with horizontal structur

Lacquer

• PU or UV White lacquer.

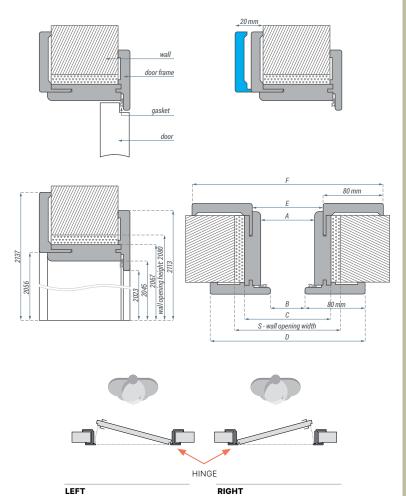
Dimensions	of	reverse	door	frame	[mm]	:

	Α	В	С	D	E	F	S
60	650	624	694	786	673	835	720
70	750	724	794	886	773	935	820
80	850	824	894	986	873	1035	920
90	950	924	994	1086	973	1135	1020
100	1050	1024	1094	1186	1073	1235	1120

SINGLE LEAF

Adjustment range [mm]:

.,	. 3-1	-
90-110	235-255	
110-130	255-275	
135-155	275-295	
155-175	295-315	
175-195	315-335	
195-215	335-355	
215-235	355-375	



EXTRA-COST OPTIONS:

Size 100'		
Third hinge		
RAL colours		

ARCUS



EXECUTION STANDARD

- Arcus door frames are made of MDF, covered with Primo, 3D Look and Iridium veneer and Classen CPL laminate in decors corresponding to door leaves decors. Base elements have been integrated on one side with finishing mouldings.
- Also available in Tunnel version.

Packaging:

• Complete door frame consists of upper beam and base element (two separate packages), which is equipped with two silver pintle hinges (the third hinge - as an extra-cost option). For door leaves size 100' or reinforced leaves, it is required to use door frame with three hinges.

S - wall opening width

wall door frame gasket door

COLOURS

Primo

• Acacia St, White, Walnut

3D Look

• White Ash, Colombia Light Walnut, Grey Oak, Gessanto Oak

Iridium

• Graphite Ash

CPL

• Light Acacia 1, Italian Walnut, Grigio Oak, Norwegian Ash, White with horizontal structur

1 Decor is available while stocks last.

Dimensions of Arcus door frame [mm]:

	Α	В	С	D	S
60	602	626	686	806	710
70	702	726	786	906	810
80	802	826	886	1006	910
90	902	926	986	1106	1010
100	1002	1026	1086	1206	1110

SINGLE LEAF

2121

	Α	В	C	D	S
100	1037	1061	1121	1241	1145
110	1137	1161	1221	1341	1245
120	1237	1261	1321	1441	1345
130	1337	1361	1421	1541	1445
140	1437	1461	1521	1641	1545
150	1537	1561	1621	1741	1645
160	1637	1661	1721	1841	1745
170	1737	1761	1821	1941	1845
180	1837	1861	1921	2041	1945
190	1937	1961	2021	2141	2045
200	2037	2061	2121	2241	2145
DOLIBI	EIENE				

EXTRA-COST OPTIONS:

Size 100'

Double leaf door frame

NEW ARCUS



EXECUTION STANDARD

- New Arcus door frames are made of MDF, covered with Primo, 3D Look and Iridium veneer and Classen CPL laminate in decors corresponding to door leaves decors. Besides modern design, the advantage of this door frame is its universal application - for the purpose of adjustment to different wall thickness, this door frame is available in two adjustment ranges: 115-200 mm and 200-320 mm.
- Also available in Tunnel version.

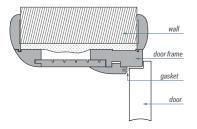
Packaging:

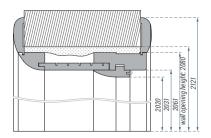
• Complete door frame consists of upper beam and base element (two separate packages), which is equipped with two silver pintle hinges (the third hinge - as an extra-cost option). For door leaves size 100' or reinforced leaves, it is required to use door frame with three hinges.

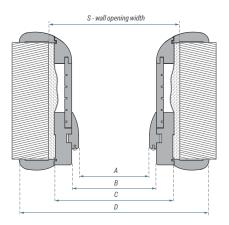
COLOURS

Primo

- White, Acacia ST, Walnut
- 3D Look
- White Ash, Colombia Light Walnut, Grey Oak Iridium
- Graphite Ash, Marrone Oak CPL
- Light Acacia 1, Italian Walnut, Norwegian Ash, Kendal Oak, Grigio Oak, White with horizontal structur
- 1 Decor is available while stocks last.







Dimensions	Λf	Now	Arone	door	frama	mm	ŀ
DIIIICIISIOIIS	ΟI	IACAA	MICUS	uooi	Haille	[111111]	١.

	Α	В	С	D	S		Α	В	
60	602	626	686	806	710	100	1037	1061	
70	702	726	786	906	810	110	1137	1161	
80	802	826	886	1006	910	120	1237	1261	ŀ
90	902	926	986	1106	1010	130	1337	1361	
100	1002	1026	1086	1206	1110	140	1437	1461	ŀ
SINGLE LEAF						150	1537	1561	

100	1037	1061	1121	1241	1145
110	1137	1161	1221	1341	1245
120	1237	1261	1321	1441	1345
130	1337	1361	1421	1541	1445
140	1437	1461	1521	1641	1545
150	1537	1561	1621	1741	1645
160	1637	1661	1721	1841	1745
170	1737	1761	1821	1941	1845
180	1837	1861	1921	2041	1945
190	1937	1961	2021	2141	2045
200	2037	2061	2121	2241	2145

D

DOUBLE LEAF

EXTRA-COST OPTIONS:

Size 100'

Double leaf door frame

STANDARD 2-PACK FIXED



EXECUTION STANDARD

 Standard 2-pack fixed door frames are made of MDF, covered with Primo, 3D Look and Iridium veneer and CPL laminate in decors corresponding to door leaves decors.

Packaging:

 Complete door frame consists of upper beam and base element (two separate packages), which is equipped with two silver pintle hinges (the third hinge - as an extra-cost option). For door leaves size 100' or reinforced leaves, it is required to use door frame with three hinges.

COLOURS

Primo

- Acacia ST, White, Beech, Walnut, Grey Matt 3D Look
- Tocantis Oak, Gessato Oak, Honey Catania, Cleveland Oak, Oiled Oak, White Ash, Sonoma Oak, Columbia Light Walnut, Riviera Oak, Grey Oak

Iridium

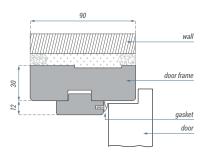
 Grandson Oak, Graphite Ash, UNI White, UNI Cashmere, UNI Green, UNI Grafit, UNI Black, Marrone Oak

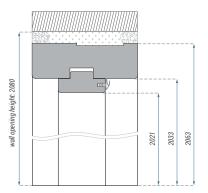
CPL

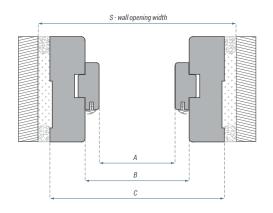
 Light Acacia, Italian Walnut, 9003 White, 7024 Graphite, Norwegian Ash, Kendal Oak, Grigio Oak, White with horizontal structur

Lacquer

• PU or UV White







Dimensions of Std 2-pack door frame [mm]:

Dillici	Difficisions of Stu 2 pack door frame [min].									
	Α	В	С	S		Α	В	С	S	
60	602	626	686	710	100	1037	1061	1121	1145	
70	702	726	786	810	110	1137	1161	1221	1245	
80	802	826	886	910	120	1237	1261	1321	1345	
90	902	926	986	1010	130	1337	1361	1421	1445	
100	1002	1026	1086	1110	140	1437	1461	1521	1545	
110	1102	1126	1186	1210	150	1537	1561	1621	1645	
120	1202	1226	1286	1310	160	1637	1661	1721	1745	
SINGLE	LEAF				170	1737	1761	1821	1845	
					180	1837	1861	1921	1945	
					190	1937	1961	2021	2045	

DOUBLE LEAF

200 2037 2061

EXTRA-COST OPTIONS:

EXTRA-COST OF HORS.
Size 100'
Size 110'
Size 120'
Double leaf door frame
Metal sheet for an electric strike in technical door

2121 2145

CMOK



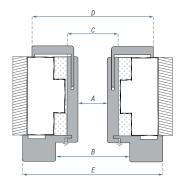
EXECUTION STANDARD

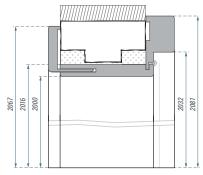
 Adjustable single door leaf frame, designed to be installed on a steel door frame, without the need to dismantle it beforehand. It allows the exchange of door leaves while maintaining their current dimensions. A distinctive feature of this door frame is a quick and easy installation possible owing to permanent fixture of two base elements. The door frame is entirely made of wood-based material - MDF, covered with Primo, 3D and Iridium decors and CPL laminates.

Packaging:

 A complete door frame is available in two adjustment ranges: 70-110 mm and 110-150 mm. Both ranges are available in a single package, which also contains a gasket and assembly bag. For door leaves size 100' and reinforced door leaves it is required to use a door frame with three hinges.

door frame stalowa CMOK door frame gasket door

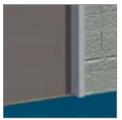




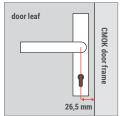
Installation - remarks:



1. Curvature of walls, on which CMOK door frame will be installed.



2. Floors connection point and change in the door leaf position after installing CMOK door frame.



3. Handle and rosette dimensions. Door handle cannot extend beyond the spindle.

COLOURS

Primo

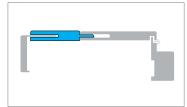
 Acacia ST, Beech, Walnut, White 3D Look

- Tocantis Oak, Sonoma Oak, White Ash, Oiled Oak, Colombia Light Walnut, Riviera Oak, Grey Oak
 Iridium
- Grandson Oak, Graphite Ash, UNI White, UNI Cashmere, UNI Green, UNI Grafit, UNI Black, Marrone Oak

CPL

• Italian Walnut, Light Acacia, Norwegian Ash, Kendal Oak, Grigio Oak

Adjustment insert



Dimensions of CMOK door frame [mm]:

	A B C D E 561 626 593 696 723 661 726 693 796 823 761 826 793 896 923 861 926 893 996 1023						
	Α	В	С	D	E		
60	561	626	593	696	723		
70	661	726	693	796	823		
80	761	826	793	793 896	923		
90	861	926	893	996	1023		
100	961	1026	993	1096	1123		
110	1061	1126	1093	1196	1223		

	Α	В	С	D	E	F
60	574	593	561	723	626	696
70	674	693	661	823	726	796
80	774	793	761	923	826	896
90	874	893	861	1023	926	996
100	974	993	961	1123	1026	1096
110	1074	1093	1061	1223	1126	1196

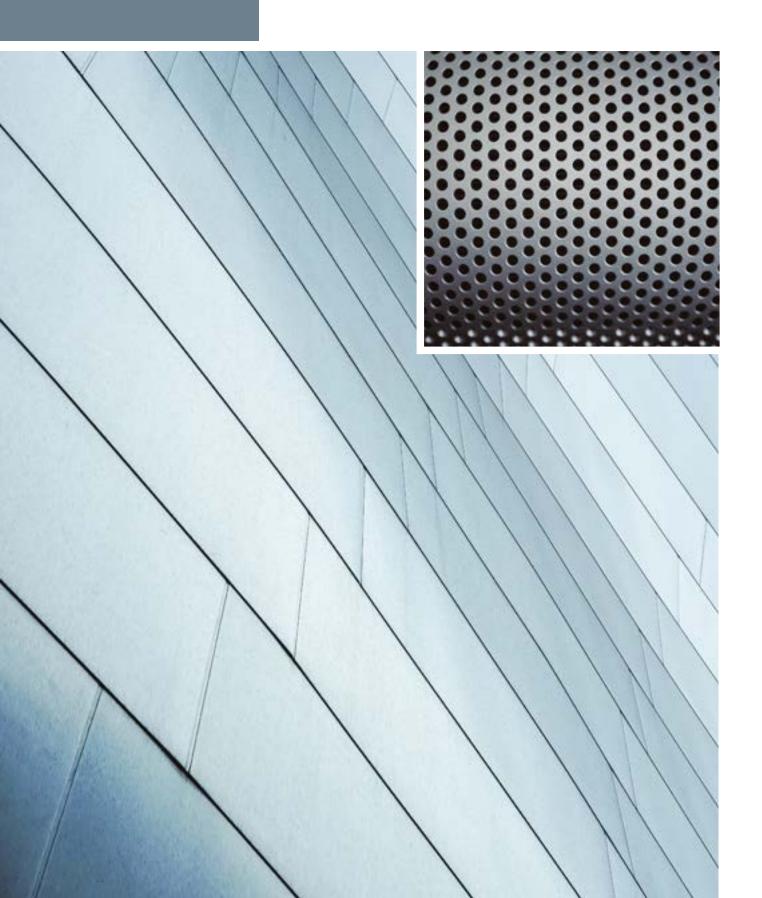
EXTRA-COST OPTIONS:

Size 100'		
Size 110'		

Steel door frames

Steel door frames are perfect for flats and offices, but all their advantages are revealed in public utility buildings and rooms with heavy traffic. All steel door frames can be used in combination with Natura HK/HB (CPL and HPL) technical doors as well as standard lacquered frame and panel doors manufactured by Classen.

On the following pages you will find adjustable and fixed door frames, each of which is offered in rebated and non-rebated versions.



STEEL FIXED REBATED / NON-REBATED





door

EXECUTION STANDARD

- made of high-quality steel plate, thickness 1.2 mm
- the full door frame consists of one base element, hinges, gasket and full set of cover caps
- gaskets available in three colours White, Grey, Brown
- two hidden hinges 3D as standard (non-rebated version)
- two hinges as standard; third hinge as non-extra-cost option (rebated version)
- door frame designed for installation in rooms with completed walls and floor
- non-rebated door frame available only in a single leaf version
- door frame marking: rebated version FD12, nonrebated version FD93

COLOURS

- powder coated door frame. RAL colours: White (9003), Grey (7047), Graphite (7024)
- other RAL colours as well as other custom features are subject to individual pricing: inwestycje@classen.com.pl

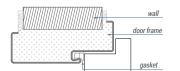
Dimensions of fixed steel and fixed steel non-rebated door frame (single leaf) [mm]:

	Α	В	С	D	S
60	601	627	671	697	685
70	701	727 827 927	771	797	785
80	801		871	897	885
90	901		971	997	985
100	1001	1027	1071	1097	1085
110	1101	1127	1171	1197	1185
120	1201	1227	1271	1297	1285

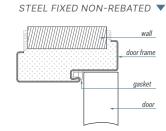
SINGLE LEAF

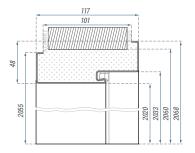
	Α	В	С	D	S
120	1235	1261	1305	1331	1315
130	1335	1361 1461 1561 1661 1761	1405	1431	1415
140	1435		1505	1531	1515
150	1535		1605	1631	1615
160	1635		1705	1731	1715
170	1735		1805	1831	1815
180	1835	1861	1905	1931	1915
190	190 1935 1961	1961	2005	2031	2015
200	2035	2061	2105	2131	2115

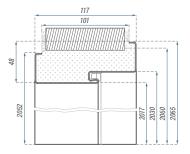
DOUBLE LEAF

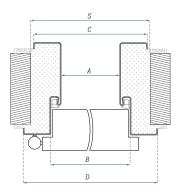


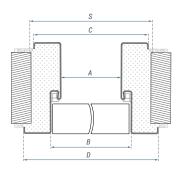
STEEL FIXED REBATED











EXTRA-COST OPTIONS:

Double leaf door frames

RAL 7024, 1015, 8014 steel door frame

Execution in galvanized steel

Reinforcement for door closer

Preparation for electric strike

Non-standard heights

STEEL ADJUSTABLE



EXECUTION STANDARD

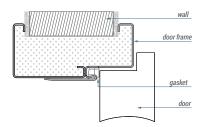
- Steel adjustable door frames are designed for installation in different types of rooms with completed walls and floor - flats, public utility building, hotels, etc.
- Durable construction enables application both in masonry walls as well as drywalls.
- door frame marking: FD61-FD69

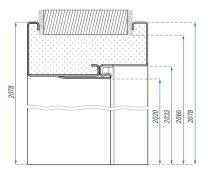
Construction:

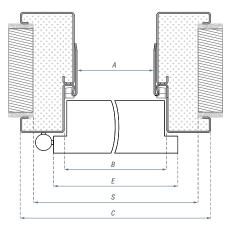
- made of high-quality steel plate, thickness 1.5 mm;
- a full door frame consists of a base element, adjusting part, hinges, gasket and full set of cover caps;
- gaskets available in three colours White, Grey, Brown:
- two hinges as standard; third hinge as a non-extracost option.

COLOURS

- Powder coated door frame. RAL colours: White (9003), Grey (7047), Graphite (7024).
- Other RAL colours as well as other custom features are subject to individual pricing: inwestycje@classen.com.pl







Dimensions of the adjustable steel door frame [mm]:

	Α	В	С	E	S	
60	601	627	717	644	685	
70	701	727	817	744	785	
80	801	827	01 827	917	844	885
90	901	927	1017	944	985	
100	1001	1027	1117	1044	1085	
110	1101	1127	1217	1144	1185	
120	1201	1227	1317	1244	1285	

SINGLE LEAF

	Α	В	С	E	S
100	1035	1061	1151	1079	1120
110	1135	1161	1251	1179	1220
120	1235	1261	1351	1279	1320
130	1335	1361	1451	1379	1420
140	1435	1461	1551	1479	1520
150	1535	1561	1651	1579	1620
160	1635	1661	1751	1679	1720
170	1735	1761	1851	1779	1820
180	1835	1861	1951	1879	1920
190	1935	1961	2051	1979	2020
200	2035	2061	2151	2079	2120

DOUBLE LEAF

Adjustment range [mm]:

95-125	245-275
125-155	275-305
155-185	305-335
185-215	335-365
215-245	

EXTRA-COST OPTIONS:

Double leaf door frames
RAL 7024, 1015, 8014 steel door frame
Execution in galvanized steel
Reinforcement for door closer
Preparation for electric strike

STEEL ADJUSTABLE NON-REBATED

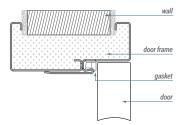


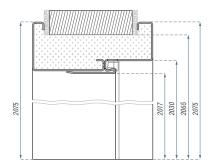
EXECUTION STANDARD

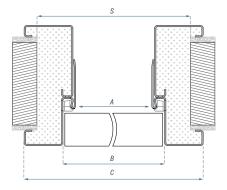
- made of high-quality steel plate, thickness 1.5 mm
- a full door frame consists of a base element, adjusting part, hinges, gasket and full set of cover caps
- gaskets available in three colours White, Grey, Brown
- two hidden hinges 3D as standard
- door frame designed for installation in rooms with completed walls and floor
- available only in single leaf version
- door frame marking: FD71-FD79

COLOURS

- powder coated door frame. RAL colours: White (9003), Grey (7047), Graphite (7024)
- other RAL colours as well as other custom features are subject to individual pricing: inwestycje@classen.com.pl







Dimensions of the adjustable non-rebated steel door frame [mm]:

	Α	В	С	S			
60	601	627	717	695			
70	701	727	817	795			
80	801	827	917	895			
90	901	927	1017	995			
100	1001	1027	1117	1095			
110	1101	1127	1217	1195			
120	1201	1227	1317	1295			

Adjustment range [mm]:

Adjustificiti range [iiiiii					
110-140	260-290				
140-170	290-320				
170-200	320-350				
200-230	350-380				
230-260					

EXTRA-COST OPTIONS:

Double leaf door frames

RAL 7024, 1015, 8014 steel door frame

Execution in galvanized steel

Reinforcement for door closer

Recommended door frames

Specialized technical doors require appropriately selected door frames. For example, fire doors do not meet their standards and are ineffective without a matching door frame with fire-resistant properties.

In this section you will find frames matching Classen technical doors, such as Bord, Bord W3, acoustic and fire doors.



BORD STEEL FIXED / CORNER FIXED





EXECUTION STANDARD

- steel plate thickness 1.2 mm
- openings for top and bottom deadbolt lock (B for Bord steel fixed door frame and Bord steel fixed corner door frame) or multipoint lock openings (W - only for Bord steel fixed door frame)
- openings for interlocking door bolts for W1 (for Bord steel fixed door frame and Bord steel fixed corner door frame) and W2 (only for Bord steel fixed door frame) door leaf versions.
- reinforcement for door closer
- single leaf 80'-100'
- door frame marking: fixed FD12, corner fixed FD14

COLOURS

- powder coated door frame. RAL colours: White (9016), Grey (7047), Brown (8017), White (9003), Graphite (7024)
- other RAL colours as well as other custom features are subject to individual pricing: inwestycje@classen.com.pll

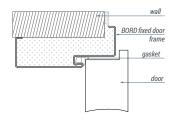
Dimensions of BORD fixed door frame [mm]:

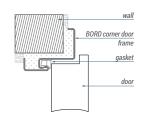
	Α	В	С	D	E	S
80	801	827	871	897	844	875
90	901	927	971	997	944	975
100	1001	1027	1071	1097	1044	1075

Dimensions of BORD corner fixed door frame [mm]:

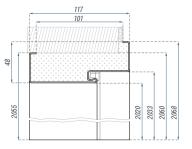
name (min).								
	Α	В	С	D	E	S		
80	801	827	829	897	844	865		
90	901	927	929	997	944	965		
100	1001	1027	1029	1097	1044	1065		

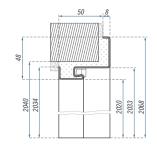


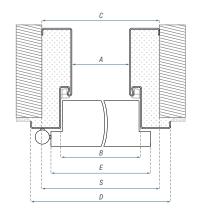


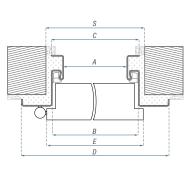


BORD STEEL CORNER FIXED V









EXTRA-COST OPTIONS:

Size 100'

RAL 7024 steel door frame

Stainless steel threshold (size 80', 90')

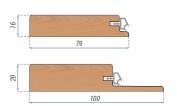
BORD MDF FIXED





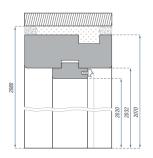
EXECUTION STANDARD

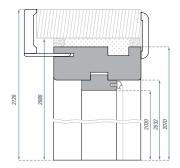
- This door frame is designed for internal entrance door leaves. It is made of MDF board, veneered with Classen decors.
- surface finishing: Primo, Iridium, 3D Look, CPL
- bolt lock striking plate top and bottom (B) or multipoint lock striking plate (W)
- version W2 includes sleeves for interlocking door bolts
- single leaf 80'-100'
- adjustment set and ranges on page 151



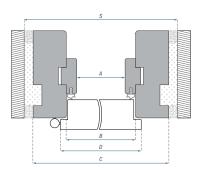
Fixed, wooden threshold with a gasket. 100 cm long threshold - for shortening by the buyer. Hardwood, protected by clear lacquer.

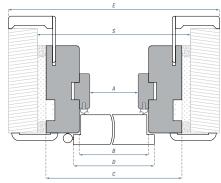
BORD MDF FIXED ▼





BORD ADJUSTABLE MDF





Dimensions of BORD MDF door frame [mm]:

	Α	В	С	D	E	S
80	802	826	902	844	1002	925
90	902	926	1002	944	1102	1025
100	1002	1026	1102	1044	1202	1125

EXTRA-COST OPTIONS:

Size 100'

Wooden threshold,100 cm long, size 20 x 100 mm / 16 x 79 mm

HYBRYDA



EXECUTION STANDARD

- Hybryda door frame is designed for BORD B, W and W3 internal entrance door leaves. A complete door frame consists of Hybryda steel door frame and an adjustment element.
- When installed, they create one whole. Depending on the direction of opening the door, the adjustment element may relate to the colour of the joinery inside the flat or be a decoration of the staircase.

Packaging:

 Hybryda door frame and adjustment element are packed in two separate packages.

ADJUSTMENT ELEMENT COLOURS

3D Look

 Tocantis Oak, Sonoma Oak, White Ash, Oiled Oak, Colombia Light Walnut, Riviera Oak, Grey Oak, Honey Catania, Gessato Oak, Cleveland Oak

Iridium

Graphite Ash, Marrone Oak, Grandson Oak, UNI Cashmere

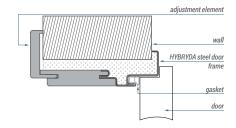
CPL

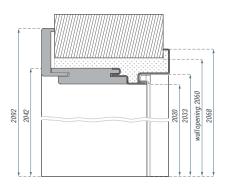
 Light Acacia, Norwegian Ash, Italian Walnut, White (RAL 9003), Graphite (RAL 7024), Grigio Oak, Kendal Oak

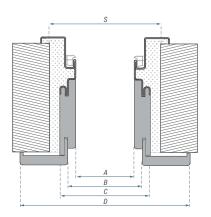
COLOURS OF THE STEEL ELEMENT

Powder coated

• RAL colours: White (9003), Grey (7047), Graphite (7024)







Dimensions of Hybryda door frame [mm]:

Difficultion of the property and about the firming								
	Α	В	С	D	S			
80	804	826	848	949	875			
90	904	926	948	1049	975			
100	1004	1026	1048	1149	1075			

Adjustment range [mm]:

140-180	220-260
180-220	260-300

EXTRA-COST OPTIONS:

RAL 7024 steel door frame	
Size 100'	
Stainless steel threshold (size 80', 90')	

BORD W3 STEEL FIXED



EXECUTION STANDARD

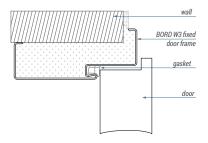
- steel plate thickness 1.5 mm;
- complete door frame includes gasket, 3 hinges and full set of cover caps
- gaskets available in three colours White, Grey, Brown
- openings for multipoint lock (W)
- openings for interlocking door bolts
- reinforcement for door closer
- single leaf 80'-100'
- door frame marking: FD12

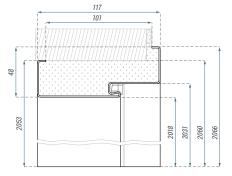
COLOURS

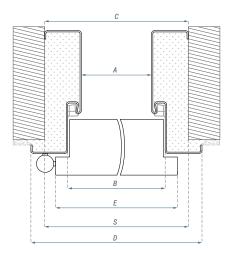
- powder coated door frame. RAL colours: Grey (7047), White (9003), Graphite (7024)
- other RAL colours as well as other custom features are subject to individual pricing: inwestycje@classen.com.pl

Dimensions of BORD W3 fixed door frame [mm]	ċ
---	---

	Α	В	С	D	E	S
80	801	827	871	897	844	885
90	901	927	971	997	944	985
100	1001	1027	1071	1097	1044	1085







GUARD STEEL FIXED / ADJUSTABLE





EXECUTION STANDARD

- made of high quality steel plate, thickness 1.5 mm
- complete door frame includes gasket, hinges and full set of cover caps
- gaskets available in three colours: White, Grey, Brown
- $\bar{3}$ silver three-wing hinges constitute a complete set (door + door frame)
- door frame marking: fixed FD12, adjustable (depending on the adjustment range) FD61-FD69

COLOURS

- powder coated door frame. RAL colours: White (9003), Grey (7047), Graphite (7024)
- other RAL colours as well as other custom features are subject to individual pricing: inwestycje@classen.com.pl

Dimensions of GUARD fixed door frame [mm]:

	Α	В	С	D	S
70	701	727	771	797	785
80	801	827	871	897	885
90	901	927	971	997	985
100	1001	1027	1071	1097	1085
110	1101	1127	1171	1197	1185

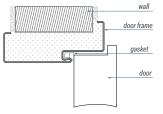
Dimensions of GUARD adjustable door frame [mm]:

	Α	В	С	S
70	701	727	817	785
80	801	827	917	885
90	901	927	1017	985
100	1001	1027	1117	1085
110	1101	1127	1217	1185

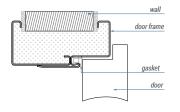
GUARD adjustable door frame adjustment ranges [mm]:

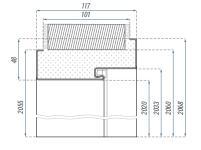
adjustment ranges [n
95-125
125-155
155-185
185-215
215-245
245-275
275-305
305-335
335-365

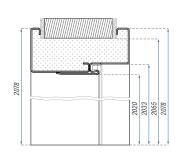


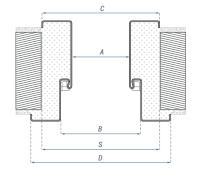


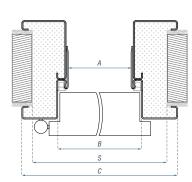
GUARD STEEL ADJUSTABLE V











FIRE WOODEN FIXED / ADJUSTABLE





EXECUTION STANDARD-FIRE WOODEN

- FIRE wooden fixed door frame 100 mm is made of wood, veneered with Iridium decors and CPL laminates, as for FIRE door
- a complete door frame includes four adjustable 3D hinges and a gasket
- El30 W1/W2 version does not include expanding seals
- EI60 W1/W2 version includes expanding seal
- available sizes 80', 90', 91', 100', 101', 110', 120'
- double leaf door frames and other custom features are subject to individual pricing: inwestycje@classen. com.pl
- adjustment set and ranges on page 151

COLOURS

3D Look

• Tocantis Oak, Riviera Oak

Iridium

 UNI Cashmere, UNI Black, Grandson Oak, Graphite Ash, Marrone Oak

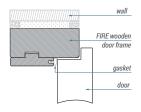
CPL

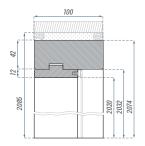
 Light Acacia ¹, 9003 White, 7024 Graphite, Italian Walnut, Norwegian Ash, Kendal Oak, Grigio Oak, White with horizontal structur.

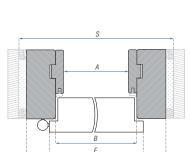
Lacquer

• PU or UV White lacquer.

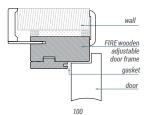
FIRE WOODEN FIXED

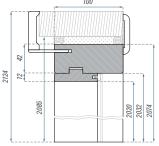


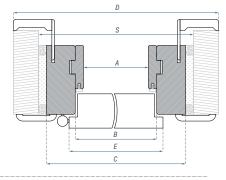




FIRE WOODEN ADJUSTABLE







Dimensions of FIRE wooden fixed and adjustable door frame [mm]:

		A	В	С	D	E	S
	80	802	826	910	1010	844	930
SINGLE LEAF	90	902	926	1010	1110	944	1030
	91	914	938	1022	1122	956	1042
	100	1002	1026	1110	1210	1044	1130
	101	1014	1038	1122	1222	1056	1142
	110	1102	1126	1210	1310	1144	1230
	120	1202	1226	1310	1410	1244	1330
	120	1237	1261	1345	1445	1279	1370
	130	1337	1361	1445	1545	1379	1470
	140	1437	1461	1545	1645	1479	1570
LEAF	150	1537	1561	1645	1745	1579	1670
H	160	1637	1661	1745	1845	1679	1770
- DOUBLE	170	1737	1761	1845	1945	1779	1870
	180	1837	1861	1945	2045	1879	1970
	190	1937	1961	2045	2145	1979	2070
	200	2037	2061	2145	2245	2079	2170

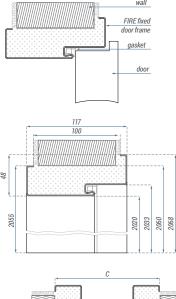
¹ Decor is available while stocks last.

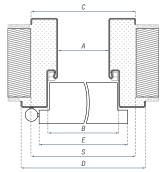
FIRE STEEL FIXED



EXECUTION STANDARD-FIRE STEEL

- FIRE steel fixed door frame is made of steel plate of thickness 1.5 mm, powder-coated in RAL colours: White (9016), Grey (7047), Brown (8017), White (9003), Graphite (7024)
- complete door frame includes four hinges and a fireresistant gasket
- gaskets available in three colours White, Grey, Brown
- reinforcement for door closer
- available sizes 80', 90', 91', 100', 101', 110'
- El60 double leaf door frames, other RAL colours as well as other custom features are subject to individual pricing: inwestycje@classen.com.pl





Dimensions of FIRE steel fixed door frame [mm]:

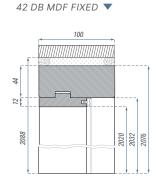
		Α	В	С	D	E	S
	80	800	826	870	896	844	880
Η	90	900	926	970	996	944	980
SINGLE LEAF	91	912	938	982	1008	956	992
NGL	100	1000	1026	1070	1096	1044	1080
S	101	1012	1038	1082	1108	1056	1092
	110	1100	1126	1170	1196	1144	1180
г	100	1035	1061	1105	1131	1079	1115
	110	1135	1161	1205	1231	1179	1215
	120	1235	1261	1305	1331	1279	1315
	130	1335	1361	1405	1431	1379	1415
DOUBLE LEAF	140	1435	1461	1505	1531	1479	1515
BLEI	150	1535	1561	1605	1631	1579	1615
DOO	160	1635	1661	1705	1731	1679	1715
	170	1735	1761	1805	1831	1779	1815
	180	1835	1861	1905	1931	1879	1915
	190	1935	1961	2005	2031	1979	2015
L	200	2035	2061	2105	2131	2079	2115

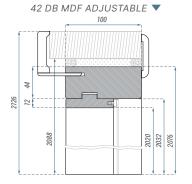
42 DB MDF FIXED REBATED

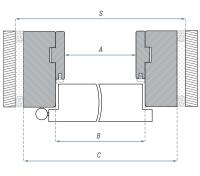


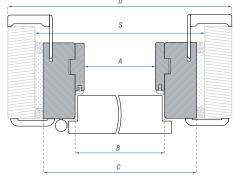
EXECUTION STANDARD - 42 DB MFD FIXED

- Door frame is designed for internal rebated fire El30 42dB and acoustic 42db door leaves. Door frame is made of MDF board, covered with Iridium decors and CPL laminates.
- Available in the following sizes: 60'-90'. Complete door frame includes four hinges and a gasket.
- adjustment set and ranges on page 151









Dimensions of 42dB MDF fixed door frame [mm]:

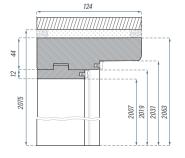
	Α	В	С	D	S
60	602	626	714	814	738
70	702	726	814	914	838
80	802	826	914	1014	938
90	902	926	1014	1114	1038

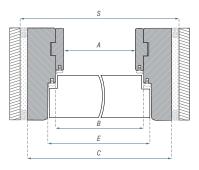
42 DB MDF FIXED NON-REBATED



EXECUTION STANDARD - 42 DB MFD FIXED NON-REBATED

- Door frame is designed for internal non-rebated fire EI30 42dB and acoustic 42db door leaves. Door frame is made of MDF board, covered with Iridium decors and CPL laminates.
- Available in the following sizes: 60'-90'. Complete door frame includes four hidden hinges and a double set of gaskets. Milling for hidden self-closer (nonextra-cost option) possible.





Dimensions of 42dB MDF fixed non-rebated door frame [mm]:

	Α	В	С	E	S			
60	638	662	750	686	774			
70	738	762	850	786	874			
80	838	862	950	886	974			
90	938	962	1050	986	1074			

DOOR FRAME ADJUSTMENT SET

EI30/EI60 FIRE WOODEN, BORD MDF FIXED, 42 DB MDF FIXED

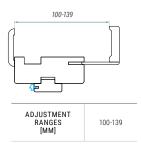
EXECUTION STANDARD

- The set is designed for the extension of the fixed frame with milling for adjustments in the following door frames: EI30/EI60 FIRE wooden, BORD MDF fixed, 42 dB MDF fixed.
- Available in the following sizes: 80', 90', 91'.
- The set contains the appropriate number of components for the various adjustment ranges, as shown in the technical drawings (see the figures).

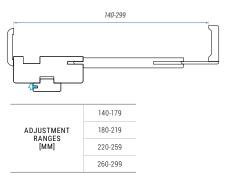
COLOURS

Available in decors according to the selected door frame offer.

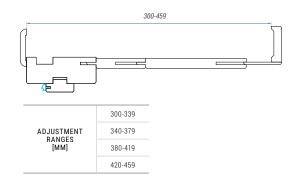
COMPLETION OF ADJUSTMENT SET FOR INDIVIDUAL RANGES.



For range 100-139: tongue of the band needs to be cut to size.



For range 140-179: tongue of the band needs to be cut to size.





DOOR FRAME CORE WITH GROOVE FOR ADJUSTMENT BAND



ADJUSTMENT BAND (RIGHT) WITH OVERLAY MOULDING (LEFT)



COMPLETE DOOR FRAME WITH ADJUSTMENT BAND AND OVERLAY MOULDING

THE ABC OF DOORS - information database

CORE



HONEYCOMB filling



CLASSEN HARD EDGE PF construction for PF rebate



PERFORATED CHIPBOARD filling



FRAME CONSTRUCTION construction elements connected using mounting pins



CLASSEN HARD reinforced construction

REBATED AND NON-REBATED DOOR LEAVES PROFILES



K PROFILE side and top edge of the door leaf



R & R2 PROFILE side and top edge of the door leaf



PF PROFILE postforming only on side edge of the door leaf



B PROFILE non-rebated

VENTILATION



PASS-THROUGH VENTILATION SLEEVES ³ Single-coloured PVC, matching door decors



METAL VENTILATION SLEEVES ³ satin chromee



PASS-THROUGH VENTILATION GRILLE ³ made of plastic, matching door decors



VENTILATION UNDERCUT IN PANEL DOORS ¹ undercut 15 mm – for rooms with recuperation undercut 26 mm – WC for doors 80'-100' undercut 38 mm – WC for doors 60'-70'

60'-100'

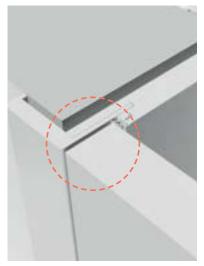


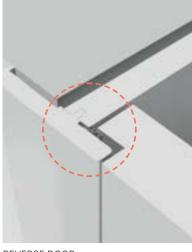
HEIGHT OF VENTILATION UNDERCUT IN FRAME DOORS, FOR WIDTH 60'–100' $^2)$

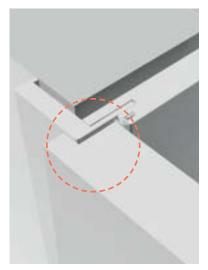
- In line with applicable rules, ventilation area in the door leaf cannot be less than 0.022 m2 for air flow. Ventilation grille and ventilation undercut meet these requirements.
 - Not applicable to Andromeda and Salvano collections, for size 60' and 70'. Undercut 15 mm for rooms with recuperation.
- ² In frame doors with a width of 60', 70', ventilation undercut does not meet the required air throughput in accordance with applicable regulations.
- ³ | Ventilation sleeves do not meet airflow requirements.

THE ABC OF DOORS - information database

TYPE OF DOOR REBATE







NON-REBATED DOOR

REVERSE DOOR

REBATED DOOR







REVERSE 3D HINGE



NON-REBATED / REVERSE STRIKE PLATE

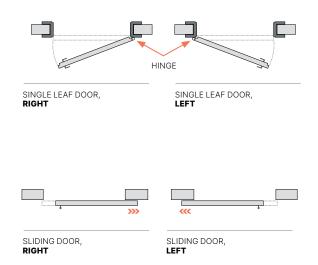


REBATED STRIKE PLATE

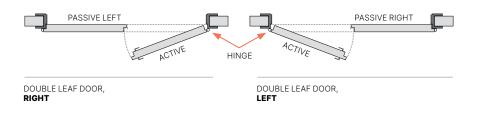


REBATED HINGE

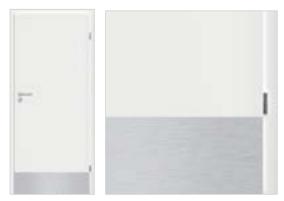
DOOR OPENING DIRECTION



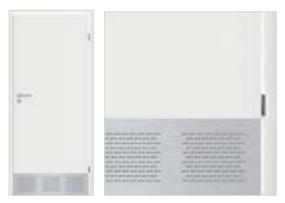




ADDITIONAL ELEMENTS



STEEL KICK-PLATE, SOLID single-sided or double-sided



STEEL KICK-PLATE WITH VENTILATION GRILLE double-sided



STEEL PUSH-PLATE single-sided or double-sided



ALUMINUM VENTILATION GRILLE double-sided



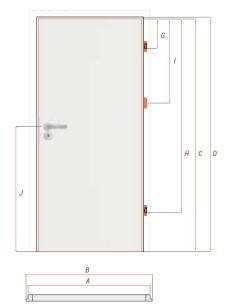
PORTHOLE internal diameter - 240 mm, frosted or transparent glass



STEEL VERTICAL PUSH-PLATE with room number

DOOR DIMENSIONS

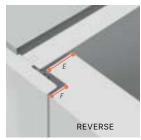
REBATED / REVERSE DOOR LEAVES DIMENSIONS



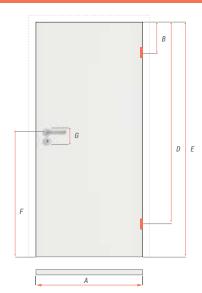
door leaf width	A	В
60	618	644
70	718	744
80	818	844
90	918	944
100	1018	1044
110	1118	1144
120	1218	1244
120	1253	1279
130	1353	1379
140	1453	1479
150	1553	1579
160	1653	1679
170	1753	1779
180	1853	1879
190	1953	1979
200	2053	2079

	dimension (mm)
С	2022
D	2035
E	26
F	13
G	228
Н	1708
1	766
J	1112





NON-REBATED DOOR LEAVES DIMENSIONS

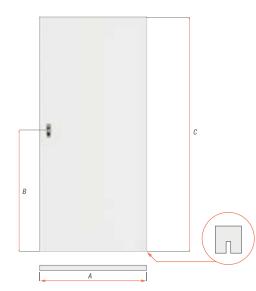


door leaf width	A (mm)
60	618
70	718
80	818
90	918
100	1018

	dimensiony (mm)
В	275
D	1719
E	2022
F	1110
G	85 – cylinder 90 – WC 90 – key

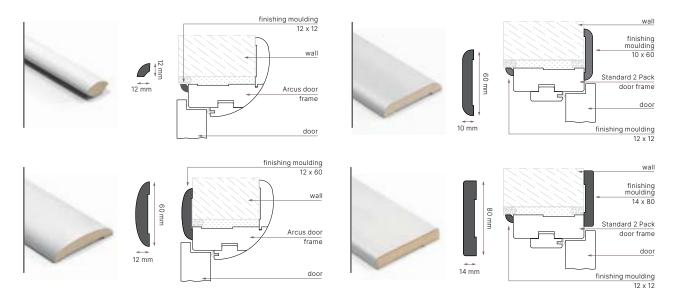


SLIDING DOOR LEAVES DIMENSIONS

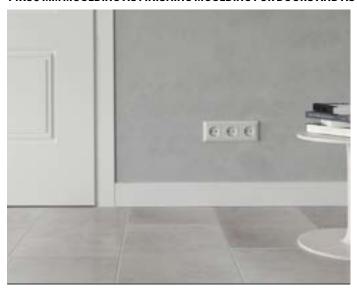


dimensiony (mm)
644, 744, 844, 944, 1044
1110
2035

MOULDINGS/RAL COLOURS



14X80 MM MOULDING AS FINISHING MOULDING FOR DOORS AND AS WALL BASE MOULDING



Application:

Finishing mouldings are used for masking non-finished places of joining the walls and a door frame. 14x80 moulding can be also installed as a wall base moulding. It is possible to install finishing mouldings with small nails.

Colours:

Available in all door decors (except Hamilton Oak, Hickory Oak, and Cashmere decors) and white lacquer.

Packaging:

One package contains three finishing mouldings to be cut to match single or double leaf doors.

For single leaf door: 2x vertical element 2160 mm, 1x beam 1160 mm.

For double leaf door: 2x vertical element 2160 mm, 1x beam 2350 mm..

ADJUSTMENT BAND WITH 60 MM TONGUE



APPLICATION

The band is an optional element designed for adjustable and adjustable 80 door frame.

The band with longer tongue increases the adjustment range by 17 mm. Available in the following width: 60'-90'.

EXTRA-COST OPTIONS

width 100'

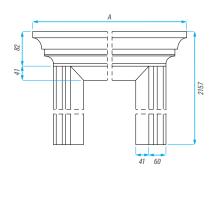
¹ Available in decors as for the non-rebated adjustable 80 door frame (details on page 132).

CROWNS

CROWN



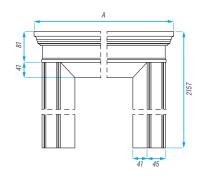




CROWNI



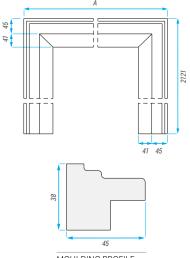




OVERLAY MOULDING II - LN2







MOULDING PROFILE

CROWN AND OVERLAY MOULDING

Crowns and an overlay moulding are designed for installation with Adjustable and Adjustable Non-rebated door frame (single leaf). Not available with a band 80. Crowns are not adjusted for installation on a door leaf with a band 80 mm. Surface finishing: PU lacquered.

Lacquer from RAL palette as an extra-cost option. Minimum order quantity - 3 sets, door leaf + door frame + crown.

Table of optional finishes in RAL colours on page 171

Adjustable door frame	dimension A (mm)		
	Crown	Crown I	Overlay moulding LN2
60	900	843	800
70	1000	943	900
80	1100	1043	1000
90	1200	1143	1100
100	1300	1243	1200

ACCESSORIES

VENTILATION

PVC VENTILATION SLEEVES (DIAMETER: 53MM) MATCHING THE COLOUR OF THE DOOR LEAF VENEER:



WHITE



LIGHT GREY



LIGHT BEIGE



DARK BEIGE



BROWN



DARK BROWN



GRAPHITE

VENTILATION GRILLES



GRILLE FOR TECHNICAL DOORS aluminium



WHITE plastic



LIGHT BEIGE plastic



DARK BEIGE plastic



GREY plastic



ORANGE plastic



DARK BROWN plastic



GRAPHITE plastic

LOCKS



REBATED DOOR LEAVES LOCK left and right version key / cylinder / WC (4x4)



REBATED DOOR LEAVES LOCK black, left and right version key / cylinder / WC (4x4)



STRIKE PLATE black, for rebated doors



REVERSE ELECTRIC STRIKE



AVERSE ELECTRIC STRIKE



FIRE AVERSE ELECTRIC STRIKE



MAGNETIC LOCK for non-rebated doors key / cylinder / WC (6x6)



MAGNETIC LOCK black, for non-rebated doors key / cylinder / WC (6x6)



STRIKE PLATE black, for non-rebated doors



HOOK LOCK for sliding doors key / WC lock



DEADBOLT LOCK bottom, Bord left / right



DEADBOLT LOCK top, Bord



FIRE LOCK



LOCK CYLINDER Designed for cylinder locks, 26/36 mm



SET OF LOCK CYLINDERS
Designed for cylinder locks, 26x40 class II (BORD W3)

ACCESSORIES

HINGEY



3D HINGE for non-rebated doors nickel or titanium



REVERSE HINGE for reverse doors nickel or titanium



DOOR FRAME HINGE



PANEL DOOR HINGE



GUARD HINGE steel door frame



EXACTA FIRE HINGE door frame steel part

HINGES/DOOR STOPS



EXACTA FIRE HINGE door frame wooden part door top part



EXACTA FIRE HINGE



WALL DOOR STOP nickel cone



WALL DOOR STOP nickel square



FLOOR DOOR STOP nickel spherical



FLOOR DOOR STOP bronze spherical

PVC ROUND FLUSH PULL HANDLES

ROUND (DIAMETER: 53 MM) – FOR SLIDING DOORS



WHITE



SILVER



GOLDEN



BEIGE



BROWN

DOOR CLOSERS



DC140 SURFACE MOUNTED DOOR CLOSER with standard arm for FIRE door



DC135 DOOR CLOSER with sliding rail for FIRE door



DOOR CLOSER for sliding doors system $% \label{eq:constraint} % \$

OTHR ACCESSORIES



PEEPHOLE nickel, grafiatto bronze



PEEPHOLE black



DOOR PULL HANDLE for sliding doors, black



DOOR PULL HANDLE for sliding doors, steel nickel



HINGE PVC COVERS for panel doors, diameters: 3.5 or 15 mm. Colours: white, satin, gold, black



DIVO Q - black



HANDLE with a short escutcheon plate



gold



satin gold



chrome



satin chrome

CRUZ Q - black



HANDLE with a short escutcheon plate



brushed chrome



anthracite

EUFORIO Q - black



HANDLE with a short escutcheon plate

EUFORIO Q - brushed chrome



HANDLE with a short escutcheon plate

VINCI - satin gold



HANDLE with a short escutcheon plate





satin copper



chrome



brushed chrome



black



anthracite

$\mbox{\bf MILA}$ - brushed chrome



HANDLE with a short escutcheon plate



anthracite



black

NESH - chrome



HANDLE with a short escutcheon plate

NESH - black



HANDLE with a short escutcheon plate

CASCADA - cuero



HANDLE with a short escutcheon plate







chrome

DIVO - chrome



HANDLE with a short escutcheon plate



gold



satin chrome



black

Q SQUARE ROSETTES



key rosette, RK



cylinder rosette, RP



WC rosette



black



satin chrome



gold



anthracite



brushed chrome



satin gold



chrome

ROUND ROSETTES









key rosette, RK

cylinder rosette, RP

WC rosette









black





anthracite



satin gold

chrome



cuero

satin copper

TIPO QR black



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



black

TIPO QR

nickel



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



nickel

NOVA R

brass



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



brass

NOVA R

nickel



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



nickel

DIANA QR

satin chrome



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



satin chrome

PRADO

satin steel



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



satin steel

ROMANA

grafiatto bronze chrome / nickel



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



chrome / nickel



grafiatto bronze

ANTI-SLAM HANDLE

stainless steel



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



stainless steel

OLARIX KNOB-HANDLE, class III - for doors with one-sided access control

black, stainless steel



HANDLE left / right







black



stainless steel



black mat, nickel, titanium



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



black mat



nickel



titanium

SIGMA QR

inox stainless steel



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



inox stainless steel

FOKUS QR

black, titanium



HANDLE with a short escutcheon plate



standard rosette



cylinder rosette



WC rosette



black



titanium

NOVA

nickel





standard rosette



cylinder rosette



WC rosette



nickel

NOVA

HANDLE

plate

with a long escutcheon

brass



standard rosette



cylinder rosette



WC rosette



HANDLE with a long escutcheon plate

ALMA ECO

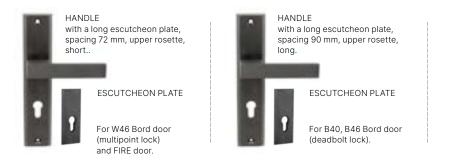
grafiatto bronze, nickel



HANDLE with a long escutcheon plate

SHARK

black, inox



NEW!

NOVAX class II / for: Bord W3, Bord W46 W1, Bord W46 W2 doors

black, inox

HANDLE with a long escutcheon plate, spacing 72 mm, upper rosette, short.





rosette for upper lock, cylinder



inox

inox

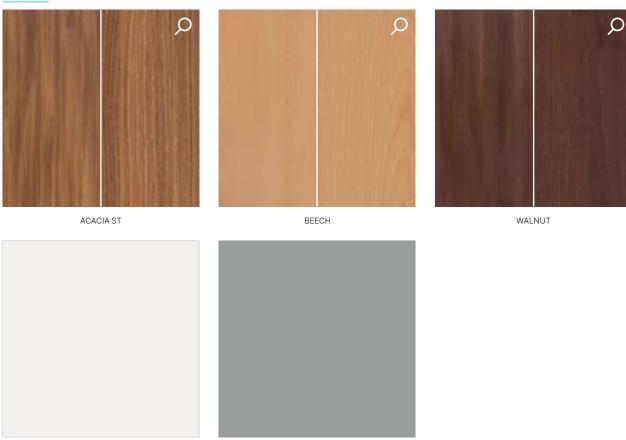
black

black



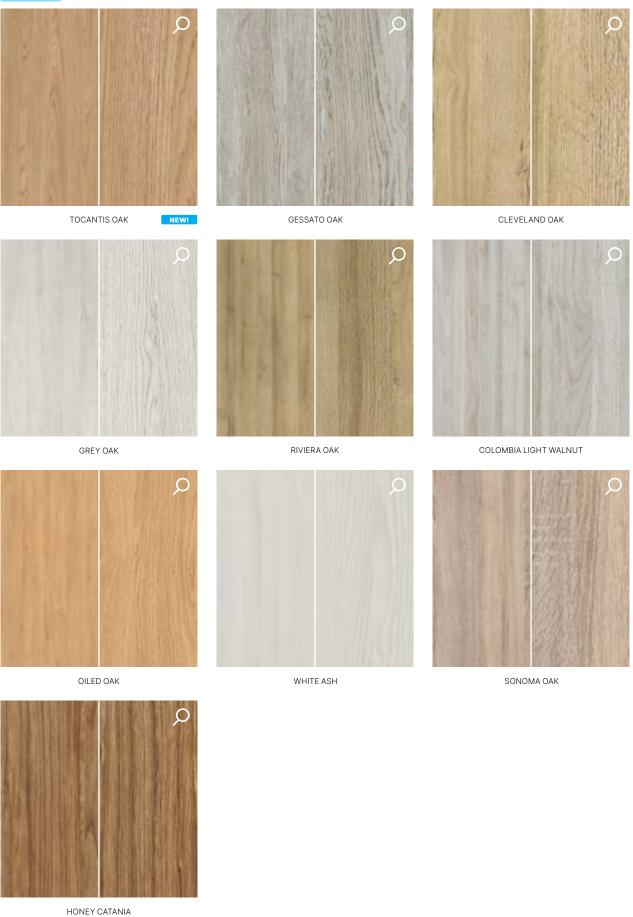
WHITE

PRIMO

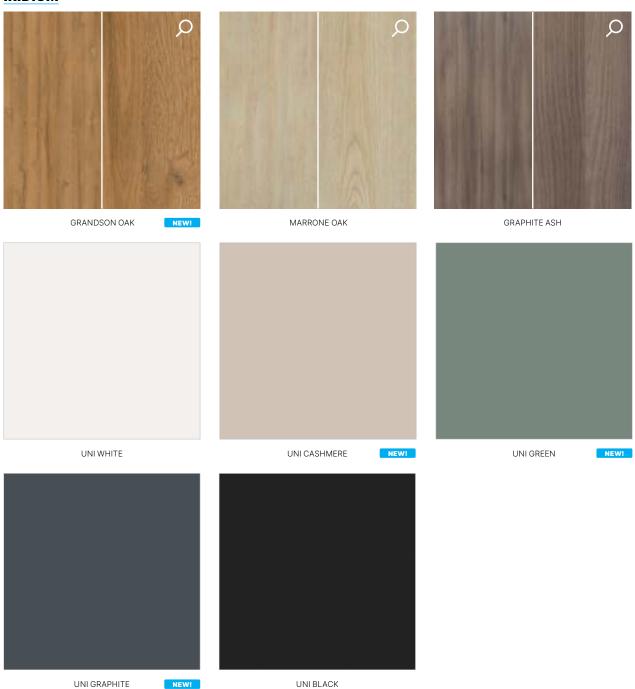


GREY MATT

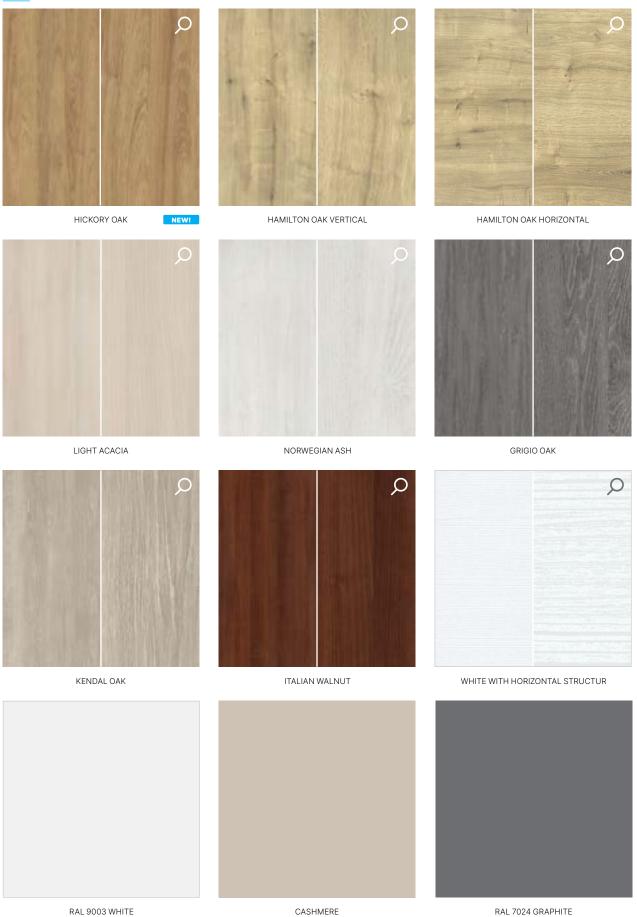
3D LOOK



IRIDIUM



CPL



VENEER/LACQUER

HPL



LACQUER



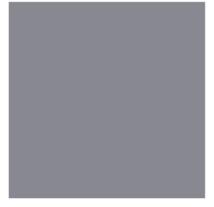
WHITE - LACQUERED, SIMILAR TO RAL 9003



WHITE - LACQUERED WITH STRUCTURE



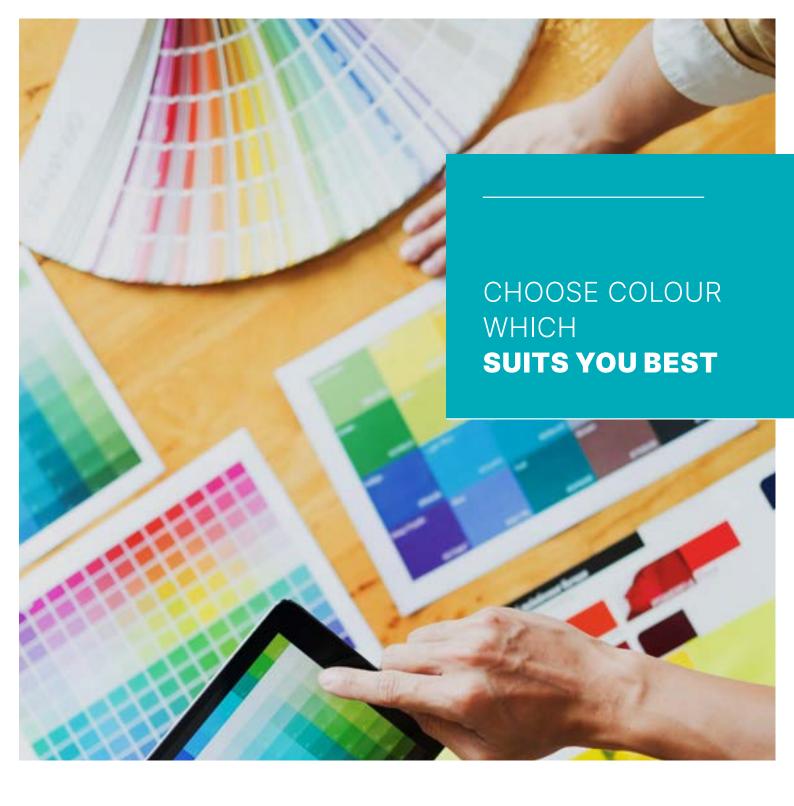
CASHMERE - LACQUERED, SIMILAR TO NCS 2005



GREY - LACQUERED, SIMILAR TO RAL 7004



BLACK - LACQUERED, SIMILAR TO RAL 9005



RAL COLOURS

RAL COLOURS

 ${\tt EXTRA-COST\,OPTIONS:}\, FOR\, DOORS,\, ADJUSTABLE\, DOOR\, FRAME,\, STANDARD\, 2-PACK,\, FINISHING\, MOULDINGS$

Minimum order quantity - 3 sets

GROUP I	1013, 1014, 1015, 7004, 7032, 7035, 7038, 7040, 7044, 7047, 9001, 9002, 9003, 9010, 9016, NCS 2005	
GROUP II	1000, 1001, 1002, 1011, 1019, 1020, 1024, 3009, 3012, 3015, 3034, 5012, 5014, 5015, 5018, 6021, 6027, 6034, 7000, 7002, 7003, 7005, 7006, 7009, 7023, 7030, 7031, 7034, 7036, 7037, 7039, 7042, 7045, 7046, 8002, 8017, 8024, 8025, 9011	
GROUP III	1003, 1004, 1005, 1012, 1017, 1034, 3000, 3014, 3017, 3018, 3022, 4001, 4002, 4003, 4005, 4006, 4008, 4009, 4010, 5000, 5001, 5002, 5003, 5005, 5007, 5008, 5009, 5011, 5013, 5017, 5019, 5020, 5021, 5022, 5023, 6000, 6003, 6006, 6008, 6010, 6011, 6012, 6014, 6015, 6016, 6017, 6020, 6022, 6024, 6026, 6028, 6032, 6033, 7008, 7013, 7024, 7026, 8000, 8001, 8003, 8004, 8007, 8008, 8011, 8014, 8019, 8022, 8023, 9017	
GROUP IV	1006, 1007, 1016, 1018, 1021, 1023, 1027, 1028, 1032, 1033, 2000, 2001, 2002, 2003, 2008, 2009, 2010, 2011, 2012, 3001, 3002, 3003, 3004, 3005, 3007, 3011, 3013, 3016, 3020, 3027, 3031, 4004, 4007, 5004, 6001, 6002, 6004, 6007, 6009, 6018, 6025, 7016, 8012, 9005	

HPL UNI DECORS

Available upon individual enquiries. Brushed aluminium coloured rebate as standard. Details in the Customer Service department.



HPL WOOD DECORS

Available upon individual enquiries. Brushed aluminium coloured rebate as standard. Details in the Customer Service department.



Light Grey Chicago Concrete F186



Dark Grey Chicago Concre**te** F187



Inox Metallic F500



Silver Chromix F638



Cupria Slate F237



Natural Bardolino Oak H1145



Sevilla Ash H1223



Natural Sheffield Acacia H1242



Navarra Ash H1250



Light Lakeland Acacia H1277



Brown Belmont Oak H1303



Natural Wild Oak H1318



Truffle Brown Denver Oak H1399



Lincoln Walnut H1714



Parona Walnut H1715



Willow Beech H1910



Grey Corbridge Oak H3156



Vicenza Oak H3157



Grey Vicenza Oak H3158



Light Vicenza Oak H3165



Natural Kendal Oak H3170



Oiled Kendal Oak H3171



Anthracite Fineline Metallic White Fineline H3190



H3195



Medium Grey Fineline H3197



Natural Hamilton Oak H3303



Natural Nebraska Oak H3331



Grey Nebraska Oak H3332



Natural Corbridge Oak H3395



White Aland Pine H3430



Polar Aland Pine H3433



White Fleetwood H3450



Natural Pacific Walnut H3700



H3702



H3710



Natural Hickory H3730



Natural Dijon Walnut H3734



Natural Mandal Maple H3840



W1000 ST19

NOTES

N	NOTES
-	



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